

JELD-WEN®

ARCHITECTURAL™
COLLECTION
FIBERGLASS EXTERIOR DOORS



ABOUT JELD-WEN

DEDICATION FROM DAY ONE

Since 1960, when JELD-WEN began with one millwork plant, we've been dedicated to crafting windows and doors that enhance the beauty and functionality of your home. Today we continue that tradition with products that are durable and well-designed. It's the result of innovation as a driving force in all that we do.

In addition to responsible reforestation practices, we reuse and recycle as much of our raw resources as possible. Innovation is also at the heart of our design and manufacturing process. With JELD-WEN, you can expect products that are more than just beautiful on the outside. The inner workings of our windows and doors are engineered to function for years to come.



TABLE OF CONTENTS

FEATURES	4
WOODGRAIN OPTIONS	
Rustic Cherry	8
Traditional Cherry	10
Oak	12
Mahogany	13
Knotty Alder	14
Fir	15
CONTEMPORARY DOORS	16
GLASS OPTIONS	19
Full View	20
3/4 View	22
1/2 View	24
Camber Top 3/4 View	26
Craftsman	28
3/4 Oval View	30
Camber Top	32
TECHNICAL INFORMATION	33
PAINT & STAIN COLORS	34
IMPACT-RATED AND COASTAL DOORS	35
PRODUCT OFFERING	36
WARRANTY	42



LOOKS LIKE REAL WOOD, STANDS UP TO REAL LIFE

Architectural™ Collection is a premium line of fiberglass entry systems with authentic woodgrain replication that's virtually indistinguishable from real wood. The door slab and system components are clad in the same high quality, artisan-finished fiberglass material, creating a beautifully consistent appearance. The strength of fiberglass helps these doors withstand all climates — hot or cold, wet or dry — while resisting dents, cracks, warping, and splitting. And each system is engineered with features that add strength, reliability, and exceptional performance. All Architectural Collection systems are available prehung and prefinished for easier installation and superior beauty.



RUSTIC CHERRY 1-PANEL SQUARE TOP 3/4 VIEW LOW-E SHADOW BAR GLASS
WITH 4-LITE SDL IN MILK CHOCOLATE

1. Fiberglass Plugless Lite Frame

Eliminates unsightly screw holes.

2. Fiberglass SDL

A uniform look, with SDL matching the rest of door system components precisely.

3. Fiberglass Clad Composite Brickmould

Cleanly finishes the system against the home exterior with a beautifully consistent look.

4. Composite Top/Bottom Rails

Protects door from rotting due to moisture or termites.

5. Composite Sill

Prevents air and water from entering through the opening. Available in a mill or bronze finish.

6. Fiberglass Clad Interior/ Exterior Astragal

Maintains uniform appearance across double door systems.

7. Wider Interior Structural Stiles

4.125" interior LSL structural stiles on both sides deliver additional strength and prevent warping.

8. Insulating Foam Core

CFC-free polyurethane foam core improves thermal efficiency.

9. Fiberglass Clad Composite Jamb

Maintains consistent woodgrain appearance across system and resists rot.

10. Insulating Glass

Improved energy efficiency with 1" insulating glass in a choice of styles.

11. Fiberglass Clad Composite Transom

Adds light and visual impact, with same aesthetics and strength as door system.

12. Fiberglass Clad Composite Mull Post with Fiberglass Lineal Cap

Sturdy construction embellished with beautiful dimensional detail.

13. Aluminum Reinforcement

Adds strength and rigidity and prevents warping.



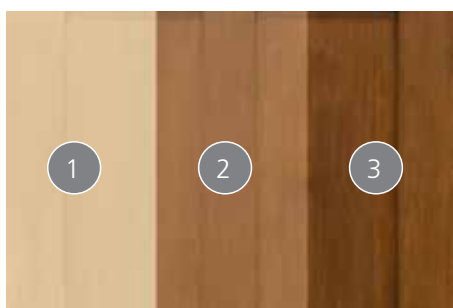


INDUSTRY-LEADING AESTHETICS IN YOUR CHOICE OF DESIGNS

Architectural™ Collection delivers best-in-class beauty. Doors and system components match precisely, each clad in fiberglass featuring Nickel Vapor Deposition (NVD) technology for the most realistic woodgrain replication in the industry. All system elements are finished with a multi-step staining process for rich, vibrant color that resists fading and weathering. Create a unique home entrance with your choice of dozens of door designs, multiple woodgrain and stain options, and an array of performance and decorative glass choices.



FIR 2-PANEL CRAFTSMAN VIEW WITH DENTIL SHELF LOW-E SHADOW BAR GLASS WITH 3-LITE SDL IN HAZELNUT



FACTORY FINISH

1. Uniform base coat is applied.
2. Stain coat is applied and hand-brushed to replicate the character marks and grain definition of real wood.
3. A clear top coat is applied to enhance grain definition, texture, and contrast.



RUSTIC CHERRY 1-PANEL 3/4 VIEW LOW-E SHADOW BAR GLASS WITH 4-LITE SDL IN EARL GREY



RUSTIC CHERRY 1-PANEL 3/4 VIEW HARRIS GLASS IN BLACK



RUSTIC CHERRY 1-PANEL 3/4 VIEW LOW-E SHADOW BAR GLASS WITH 6-LITE SDL IN WARM TOFFEE

RUSTIC CHERRY



2-Panel Arch Top



2-Panel Arch Top Plank



1-Panel Square Top
3/4 View

Available in plank



1-Panel Camber Top
3/4 View

Available in plank



2-Panel Arch Top
3/4 Oval View



Full
View
Sidelite



3/4
View
Sidelite

Doors shown in Hazelnut stain

All doors shown in 6'8". Refer to matrix on pages 36-41 for additional size options.

RUSTIC CHERRY WOODGRAIN STAIN



Hazelnut



Mocha



Amaretto



Milk Chocolate



Coffee Bean



Espresso



Earl Grey



Warm Toffee

Actual colors may vary from samples shown due to printing process and/or differing monitor calibrations.

TRADITIONAL CHERRY



2-Panel
Square Top



Full View



1-Panel Square Top
3/4 View
Available in plank



2-Panel Square Top
3/4 Oval View



Full
View
Sidelite



3/4
View
Sidelite



1/2
View
Sidelite

Doors shown in Amaretto stain
All doors shown in 6'8". Refer to matrix on pages 36-41 for additional size options.

TRADITIONAL CHERRY WOODGRAIN STAIN



Hazelnut



Mocha



Amaretto



Milk Chocolate



Coffee Bean



Espresso



Earl Grey



Warm Toffee

Actual colors may vary from samples shown due to printing process and/or differing monitor calibrations.



RUSTIC CHERRY 1-PANEL 3/4 VIEW LOW-E SHADOW BAR GLASS WITH 4-LITE SDL IN WARM TOFFEE

OAK



2-Panel Square Top



6-Panel



Full View



1-Panel Square Top
3/4 View



2-Panel Square Top
3/4 Oval View



2-Panel Square Top
1/2 View



4-Panel Camber Top



Full
View
Sidelite



3/4
View
Sidelite



1/2
View
Sidelite

Doors shown in Hazelnut stain
All doors shown in 6'8". Refer to matrix on pages 36-41 for additional size options.

OAK WOODGRAIN STAIN



Hazelnut



Mocha



Amaretto



Milk Chocolate



Coffee Bean



Espresso



Earl Grey



Warm Toffee

Actual colors may vary from samples shown due to printing process and/or differing monitor calibrations.

MAHOGANY



3-Panel Scroll Top



6-Panel



Full View



2-Panel Square Top
3/4 View



2-Panel Camber Top
3/4 View



3-Panel Scroll Top
3/4 Oval View



2-Panel Square Top
1/2 View



4-Panel Camber Top



Full
View
Sidelite



3/4
View
Sidelite



1/2
View
Sidelite

Doors shown in Coffee Bean stain
All doors shown in 6'8". Refer to matrix on pages 36-41 for additional size options.

MAHOGANY WOODGRAIN STAIN



Hazelnut



Mocha



Amaretto



Milk Chocolate



Coffee Bean



Espresso



Earl Grey



Warm Toffee

KNOTTY ALDER



KNOTTY ALDER 2-PANEL ARCH TOP IN HAZELNUT



2-Panel Arch Top



Full View



1-Panel Square Top
1/2 View



1-Panel Camber Top
1/2 View
Only available in 8'0"



Full
View
Sidelite



1/2
View
Sidelite

Doors shown in Mocha stain
All doors shown in 6'8" unless noted. Refer to matrix on pages 36-41 for additional size options.

KNOTTY ALDER WOODGRAIN STAIN



Hazelnut Mocha Amaretto Milk Chocolate Coffee Bean Espresso Earl Grey Warm Toffee

Actual colors may vary from samples shown due to printing process and/or differing monitor calibrations.

FIR



FIR 2-PANEL CRAFTSMAN VIEW WITH DENTIL SHELF LOW-E SHADOW BAR GLASS
WITH 6-LITE SDL IN HAZELNUT



3-Panel Craftsman



2-Panel Craftsman
View with Dentil Shelf



Craftsman Full
View Sidelite



Craftsman
View Sidelite

Doors shown in Hazelnut stain
All doors shown in 6'8". Refer to matrix on pages 36-41 for additional size options.

FIR WOODGRAIN STAIN



Hazelnut



Mocha



Amaretto



Milk Chocolate



Coffee Bean



Espresso



Earl Grey



Warm Toffee



SMOOTH EDGE 3-LITE SATIN ETCHED GLASS IN BLACK

CONTEMPORARY DOORS

Get the superior performance and beauty of JELD-WEN's Architectural™ Collection fiberglass entry doors in two bold contemporary designs. Smooth Edge features an effortlessly smooth, low-profile surface set apart by three equal glass panels. Contemporary Cherry combines the rich look of cherry woodgrain with sleek stainless steel inlays. Both of these stunning doors are available with matching composite system components that deliver superior beauty and durable construction that resists rot and improves overall performance.

DURABLE, LONG-LASTING CONSTRUCTION WITH A CONTEMPORARY LOOK

- Premium fiberglass surface resists denting, warping, and splitting
- Rot-resistant composite top and bottom rails
- CFC-free polyurethane foam core, for superior thermal performance
- 4.125" engineered stiles on both sides of the door provide strength and rigidity and accommodate larger handlesets
- Doors are available unfinished or with premium factory finish option (paint or stain)



SMOOTH EDGE

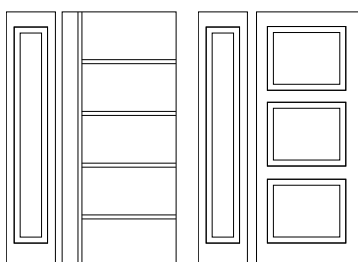
- Trend-forward 3-panel design
- Clean lines and smooth skin
- Unique low-profile, plugless lite frame eliminates screw holes
- Energy-efficient Low-E glass; choose from clear or satin etched for privacy*
- Available in all standard exterior fiberglass paint colors; see your dealer for details
- Available in 6'8"



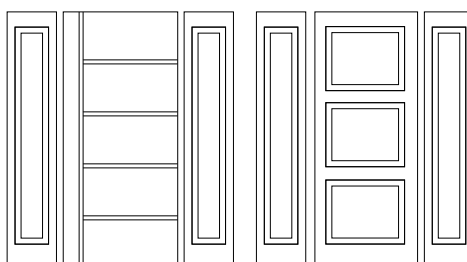
CONTEMPORARY CHERRY

- Cherry woodgrain with sleek stainless steel inlays
- Available in 6'8" and 8'0"

CONFIGURATIONS



Door with one matching
full-lite sidelite



Door with two matching
full-lite sidelites

*Impact-rated glass options available.



RUSTIC CHERRY 1-PANEL 3/4 VIEW HARRIS GLASS IN HAZELNUT

GLASS OPTIONS

Glass inserts can elevate the look of your entry door. Choose your level of privacy and optional coming for added detail.



CLEAR GLASS

Clear glass inserts maximize natural light to create a clean, open, and inviting feel at the home's entryway.



PRIVACY GLASS

Textured and obscure glass options allow some light to shine through while maintaining your preferred level of privacy.



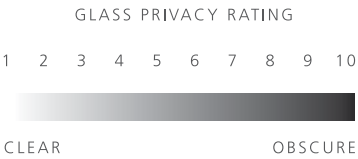
DECORATIVE GLASS

Add visual interest to your entryway with decorative glass design options with patina coming.



SIMULATED DIVIDED LITES (SDL)

Choose a door with simulated divided lites and shadow bar glass to add a classic look.





RUSTIC CHERRY FULL VIEW CLEAR GLASS WITH 6-LITE SDL IN WARM TOFFEE



MAHOGANY FULL VIEW CLEAR GLASS IN AMARETTO

FULL VIEW

Full view glass options welcome natural light and let you express your style boldly. Choose decorative, privacy, or clear glass, depending on your preferences for privacy and views.



HARRIS



CAMING	Patina
SIDELITE	•
PRIVACY RATING	8



VAPOR

SIDELITE	•
PRIVACY RATING	6



6-LITE



SIDELITE	•
PRIVACY RATING	0



CLEAR GLASS WITH LOW-E



SIDELITE	•
PRIVACY RATING	0



RUSTIC CHERRY 1-PANEL 3/4 VIEW CLEAR GLASS
WITH 4-LITE SDL IN EARL GREY



RUSTIC CHERRY 1-PANEL 3/4 VIEW HARRIS GLASS IN HAZELNUT

3/4 VIEW

The beauty of your preferred glass shines through, inviting plenty of natural light into your home. A solid panel base offers additional substance and strength.



HARRIS



CAMING	Patina
SIDELITE	•
PRIVACY RATING	8



VAPOR

SIDELITE	•
PRIVACY RATING	6



4-LITE



SIDELITE	•
PRIVACY RATING	0



6-LITE



SIDELITE	•
PRIVACY RATING	0



8-LITE



SIDELITE	•
PRIVACY RATING	0



CLEAR GLASS WITH LOW-E



SIDELITE	•
PRIVACY RATING	0



KNOTTY ALDER 1-PANEL 1/2 VIEW 4-LITE SDL GLASS IN ESPRESSO



MAHOGANY 2-PANEL 1/2 VIEW 6-LITE SDL GLASS IN MILK CHOCOLATE

1/2 VIEW

Balance light and privacy. 1/2 view glass options let you create a look that's right for your home.



HARRIS

CAMING	Patina
SIDELITE	•
PRIVACY RATING	8

Impact-rated available with 8' door



VAPOR

SIDELITE	•
PRIVACY RATING	6



4-LITE

SIDELITE	•
PRIVACY RATING	0



6-LITE

SIDELITE	•
PRIVACY RATING	0



CLEAR GLASS WITH LOW-E

SIDELITE	•
PRIVACY RATING	0





RUSTIC CHERRY 1-PANEL CAMBER TOP 3/4 VIEW CLEAR GLASS IN COFFEE BEAN



OAK 4-PANEL CAMBER TOP CLEAR GLASS IN MOCHA

CAMBER TOP 3/4 VIEW

With a subtle curve, camber top glass styles look right at home with Old World and Mission style homes.

CAMBER TOP

Maximize privacy with a high glass lite that adds light and personality to a classic solid panel door.



HARRIS

CAMING	Patina
SIDELITE	•
PRIVACY RATING	8



4-LITE

SIDELITE	•
PRIVACY RATING	0



8-LITE

SIDELITE	•
PRIVACY RATING	0



CLEAR GLASS WITH LOW-E

SIDELITE	•
PRIVACY RATING	0



CLEAR GLASS WITH LOW-E

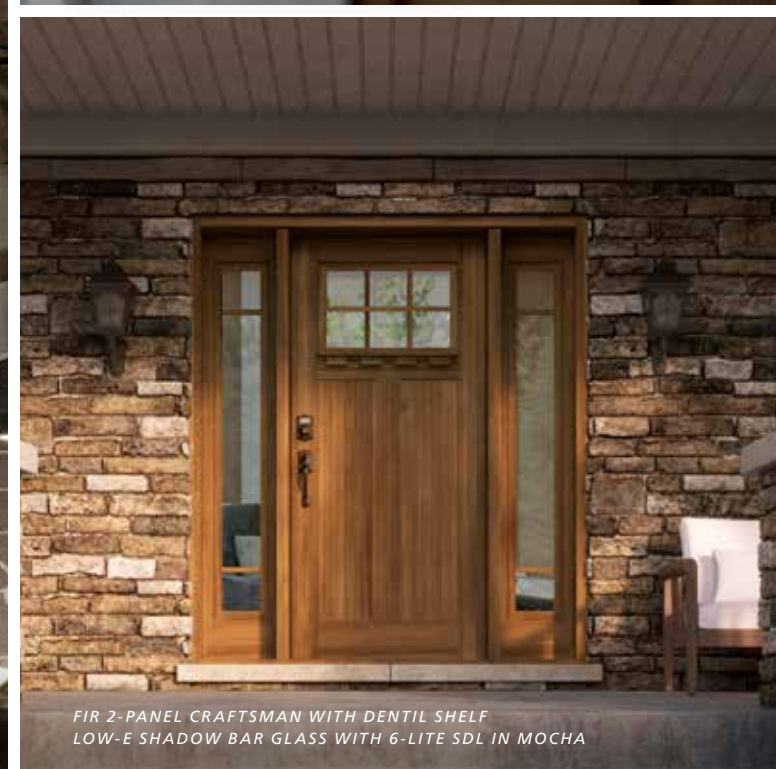
SIDELITE	•
PRIVACY RATING	0



FIR 2-PANEL CRAFTSMAN LOW-E SHADOW BAR GLASS WITH 6-LITE SDL IN MOCHA



FIR 2-PANEL CRAFTSMAN WITH DENTIL SHELF LOW-E SHADOW BAR GLASS WITH 3-LITE SDL IN HAZELNUT



FIR 2-PANEL CRAFTSMAN WITH DENTIL SHELF LOW-E SHADOW BAR GLASS WITH 6-LITE SDL IN MOCHA

CRAFTSMAN

Make this classic door yours with your choice of complementing decorative or privacy glass, or clear glass with optional grille patterns.



HARRIS



CAMING	Patina
SIDELITE	•
PRIVACY RATING	8



VAPOR

SIDELITE	•
PRIVACY RATING	6



2-LITE



SIDELITE	•
PRIVACY RATING	0



3-LITE



SIDELITE	•
PRIVACY RATING	0



4-LITE



SIDELITE	•
PRIVACY RATING	0



6-LITE



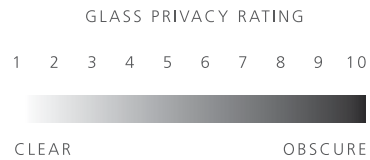
SIDELITE	•
PRIVACY RATING	0



CLEAR GLASS WITH LOW-E



SIDELITE	•
PRIVACY RATING	0



Impact-rated glass option available

TECHNICAL INFORMATION

ENERGY STAR®

Select Architectural™ Collection door designs are ENERGY STAR® certified, which means they exceed the minimum energy efficiency criteria for the climate region in which you live. JELD-WEN has been a proud ENERGY STAR® partner since 1998. Please see your local dealer for options in your area.



EXTERIOR DOOR CERTIFICATIONS

Download here:

<https://www.jeld-wen.com/ExteriorDoorCertifications>

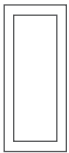
ARCHITECTURAL DESIGN MANUAL FOR ARCHITECTURAL™ COLLECTION

Download here:

<https://www.jeld-wen.com/ArchitecturalFiberglassSystemADM>

SYSTEM OPTIONS

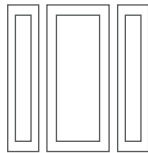
CONFIGURATIONS



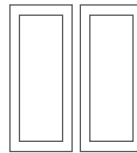
Single Door



Single Door
1 Sidelite



Single Door
2 Sidelite



Double Door

All available in LH/RH inswing and LH/RH outswing

ROUGH OPENING SIZE RULES

Width: Single Doors: Equal to net slab width + 2.5"

Single Door One Sidelite: Equal to net slab width + net sidelite width + 4.125"

Single Door Two Sidelites: Equal to net slab width + 2*net sidelite width + 5.688"

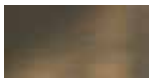
Double Door: Equal to 2*net slab width + 3.25"

Height: Inswing Door Systems: Equal to net slab height + 2.125"

Outswing Door Systems: Rough opening height will vary by region

Contact your customer service representative for details

HINGE FINISH OPTIONS



Antique Brass



Antique Nickel



Brasstone



Bright Chrome



Antique Bronze



Satin Nickel

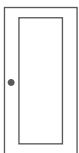


Matte Black

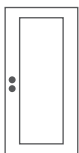


Hinge color and type may vary by plant.

LOCK OPTIONS



Single
Bore



Double
Bore

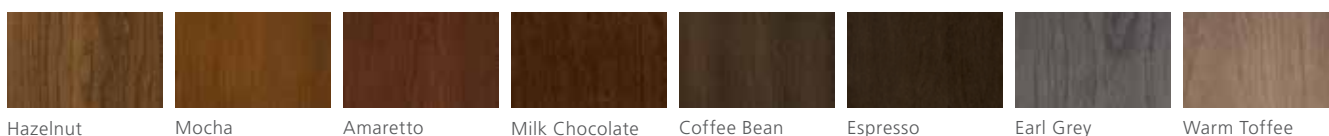
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PAINT & STAIN COLORS

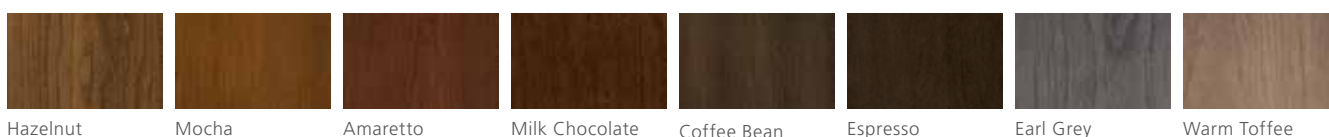
PAINT COLORS



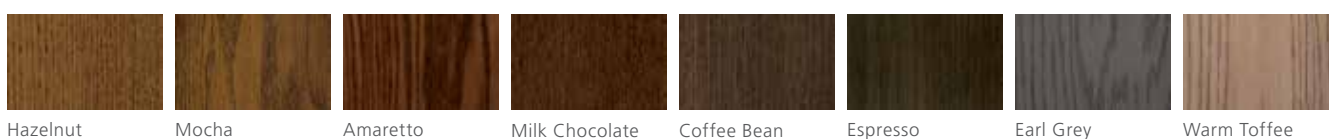
RUSTIC CHERRY WOODGRAIN STAIN



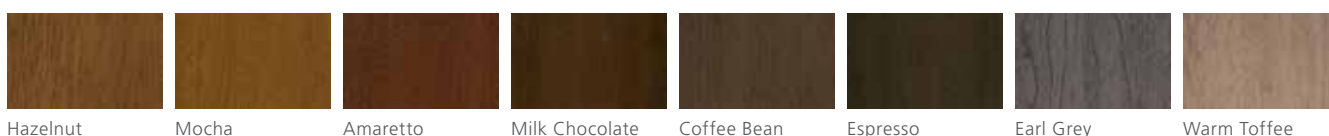
TRADITIONAL CHERRY WOODGRAIN STAIN



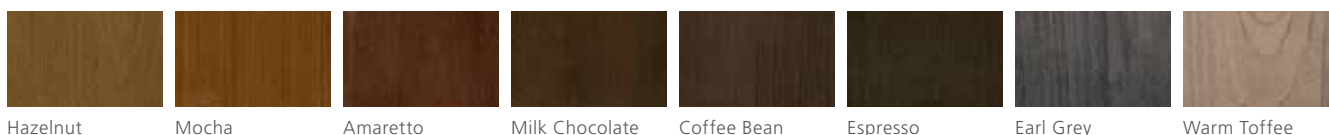
OAK WOODGRAIN STAIN



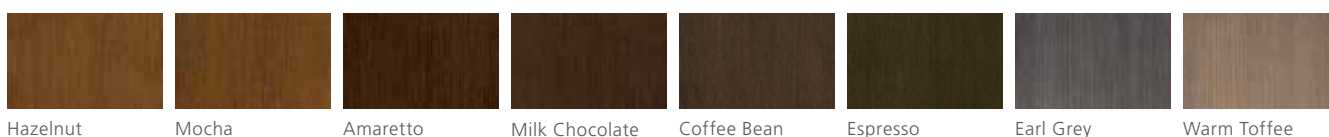
MAHOGANY WOODGRAIN STAIN



KNOTTY ALDER WOODGRAIN STAIN



FIR WOODGRAIN STAIN



Actual colors may vary from samples shown due to printing process and/or differing monitor calibrations.

IMPACT-RATED AND COASTAL DOORS

JELD-WEN is dedicated to making doors that perform reliably in any climate and offers door systems that stand up to salt air, coastal moisture, severe winds, and dangerous windborne debris.

JELD-WEN coastal door systems not only protect your home from weather-related damage, but are also well suited for areas where heightened security is a concern.

Our Architectural™ Collection fiberglass doors include impact-rated options. Choose an all-panel, opaque door or a door with impact-rated glass. Contact your local dealer for available options.



MISSILE IMPACT TESTING

Meeting the windborne debris region (WBDR) and high-velocity hurricane zone (HVHZ) requirements involves stringent performance evaluations. To pass the missile impact test, the door unit must withstand an 8-foot-long 2" x 4" being fired at 35 mph at designated spots on the door surface and glass unit. After this, the system must remain intact through 9000 pressure cycles to simulate the winds of a hurricane.



2" x 4" fired at 35 miles per hour

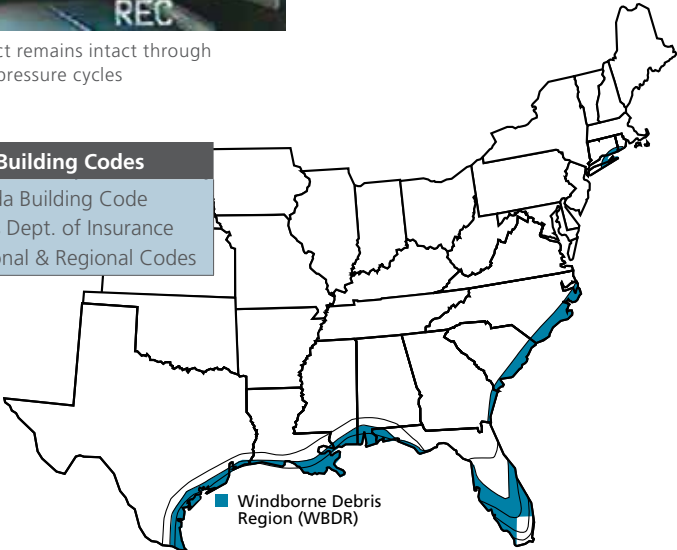


IMPACT!



Product remains intact through 9000 pressure cycles

	Available Product	Door Options	Building Codes
Windborne Debris Region (WBDR)	Standard Fiberglass	- All Panel - Impact Glass Only	- Florida Building Code - Texas Dept. of Insurance - National & Regional Codes



Visit jeld-wen.com and your JELD-WEN dealer for specific details on door systems requiring coastal certifications. Always check with local building codes in your area. Doors must be installed in accordance with JELD-WEN product approvals.

PRODUCT OFFERING

Woodgrain	Design	Height	Width	ADA Compliant	Panel Doors		Glass				
						Impact Rated	Harris	Impact Rated	Vapor	Clear	Impact Rated
RUSTIC CHERRY	2-Panel Arch Top	6'8"	3'0"		AC-25-RP						
		7'0"	3'0"		AC7-25-RP						
		8'0"	3'0"		AC8-25-RP						
	2-Panel Plank Arch Top	6'8"	3'0"		AC-26-RP						
		8'0"	3'0"		AC8-26-RP						
	1-Panel Square Top 3/4 View	6'8"	3'0"				AC-607HAR-RP		AC-607VPR-RP	AC-607LE-RP	
		7'0"	3'0"				AC7-607HAR-RP		AC7-607VPR-RP	AC7-607LE-RP	
		8'0"	3'0"				AC8-607HAR-RP		AC8-607VPR-RP	AC8-607LE-RP	
	1-Panel Plank Square Top 3/4 View	6'8"	3'0"				AC-607HAR-RP-PL		AC-607VPR-RP-PL	AC-607LE-RP-PL	
		8'0"	3'0"				AC8-607HAR-RP-PL		AC8-607VPR-RP-PL	AC8-607LE-RP-PL	
	1-Panel Camber Top 3/4 View	6'8"	3'0"				AC-617HAR-RP		AC-607VPR-RP-PL	AC-617LE-RP	
		8'0"	3'0"				AC8-607HAR-RP-PL		AC8-607VPR-RP-PL	AC8-607LE-RP-PL	
	1-Panel Plank Camber Top 3/4 View	6'8"	3'0"				AC-617HAR-RP-PL			AC-617LE-RP-PL	
	2-Panel Arch Top 3/4 Oval View	6'8"	3'0"								
TRADITIONAL CHERRY	2-Panel Square Top	6'8"	3'0"		AC-28-TP						
		8'0"	3'0"		AC8-28-TP						
	1-Panel Square Top 3/4 View	6'8"	3'0"				AC-607HAR-TP		AC-607VPR-TP	AC-607LE-TP	
		8'0"	3'0"				AC8-607HAR-TP		AC8-607VPR-TP	AC8-607LE-TP	
	2-Panel Square Top 3/4 Oval View	6'8"	3'0"								
MAHOGANY	3-Panel Scroll Top	6'8"	3'0"		AM-30						
	6-Panel	6'8"	3'0"		AM-60						
	Full View	6'8"	3'0"				AM-686HAR		AM-686VPR	AM-686LE	
	2-Panel Square Top 1/2 View	6'8"	3'0"				AM-684HAR		AM-684VPR	AM-684LE	
	2-Panel Square Top 3/4 View	6'8"	3'0"				AM-607HAR		AM-607VPR	AM-607LE	
	2-Panel Camber Top 3/4 View	6'8"	3'0"				AM-617HAR			AM-617LE	
	3-Panel Scroll Top 3/4 Oval View	6'8"	3'0"								
	4-Panel Camber Top	6'8"	3'0"							AM-648LE	

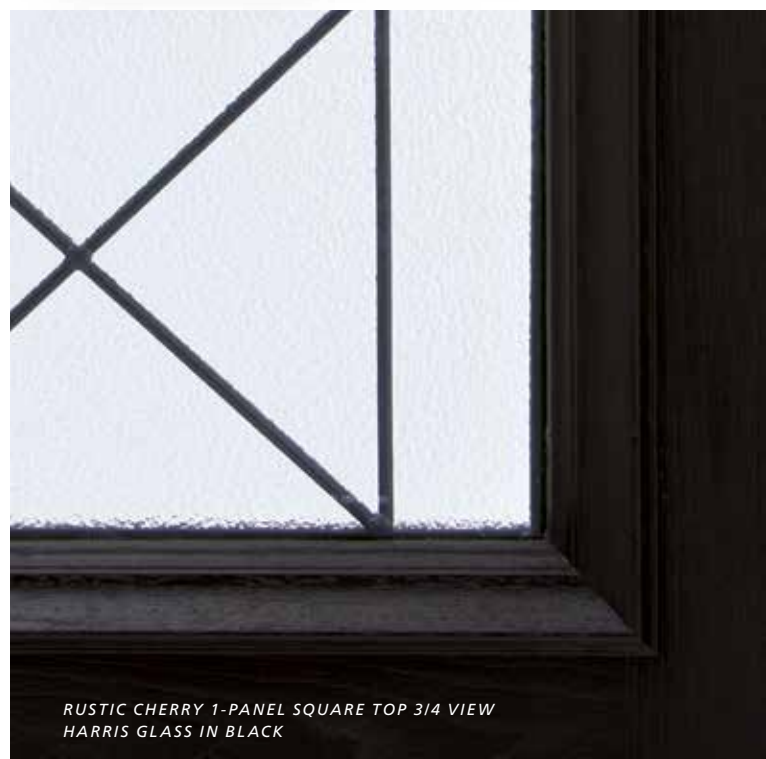
More sizes and options available via special order



*RUSTIC CHERRY 1-PANEL SQUARE TOP 3/4 VIEW
HARRIS GLASS IN EARL GREY*



*RUSTIC CHERRY 1-PANEL SQUARE TOP 3/4 VIEW
VAPOR GLASS IN EARL GREY*

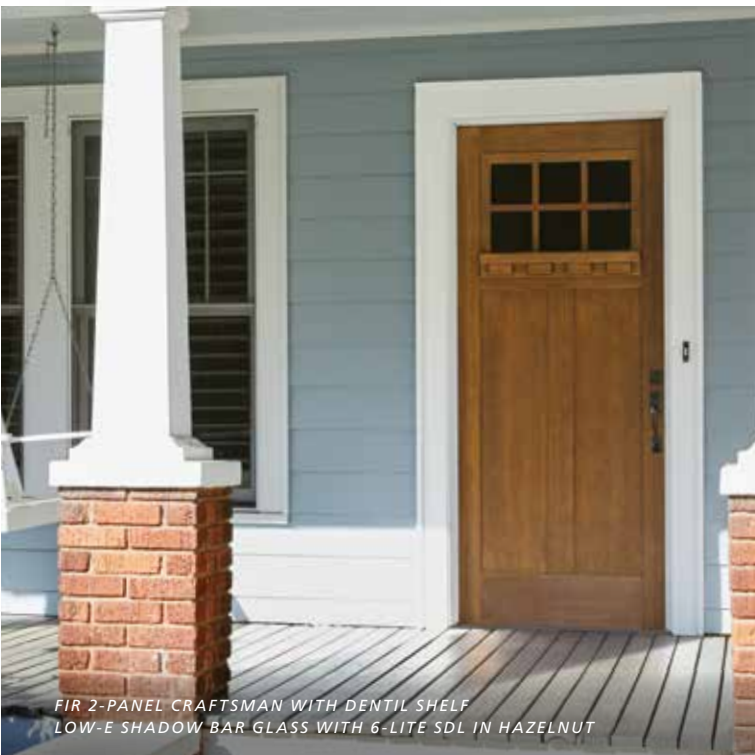


*RUSTIC CHERRY 1-PANEL SQUARE TOP 3/4 VIEW
HARRIS GLASS IN BLACK*

PRODUCT OFFERING

Woodgrain	Design	Height	Width	Panel Doors		Glass				
					Impact Rated	Harris	Impact Rated	Vapor	Clear	Impact Rated
OAK	2-Panel Square Top	6'8"	3'0"	AO-28						
	6-Panel	6'8"	3'0"	AO-60						
	Full View	6'8"	3'0"			AO-686HAR		AO-686VPR	AO-686LE	
	1-Panel Square Top 3/4 View	6'8"	3'0"			AO-607HAR		AO-607VPR	AO-607LE	
	2-Panel Square Top 1/2 View	6'8"	3'0"			AO-684HAR		AO-684VPR	AO-684LE	
	2-Panel Square Top 3/4 Oval View	6'8"	3'0"							
	4-Panel Camber Top	6'8"	3'0"							
FIR	3-Panel Craftsman	6'8"	3'0"	AFC-30						
	2-Panel Craftsman View No Dentil Shelf	6'8"	3'0"			AFC-814HAR		AFC-814VPR	AFC-814LE	
	2-Panel Craftsman View with Dentil Shelf	6'8"	3'0"			AFC-814HAR		AFC-814VPR	AFC-814LE	
KNOTTY ALDER	2-Panel Arch Top	6'8"	3'0"	AK-20						
		8'0"	3'0"	AK8-20						
	Full View	6'8"	3'0"			AK-686HAR		AK-686VPR	AK-686LE	
	1-Panel Square Top 1/2 View	6'8"	3'0"			AK-684HAR		AK-684VPR	AK-684LE	
		8'0"	3'0"			AK8-684HAR		AK8-684VPR	AK8-684LE	
	1-Panel Camber Top 1/2 View	8'0"	3'0"			AK8-673HAR			AK8-673LE	

More sizes and options available via special order



PRODUCT OFFERING

Woodgrain	Design	Height	Width	ADA Compliant	SDL			
RUSTIC CHERRY					2-Lite	Impact Rated	3-Lite	Impact Rated
	1-Panel Square Top 3/4 View	6'8"	3'0"					
		7'0"	3'0"					
		8'0"	3'0"					
	1-Panel Plank Square Top 3/4 View	6'8"	3'0"					
		8'0"	3'0"					
	1-Panel Camber Top 3/4 View	6'8"	3'0"					
		7'0"	3'0"					
	1-Panel Plank Camber Top 3/4 View	6'8"	3'0"					
TRADITIONAL CHERRY	1-Panel Square Top 3/4 View	6'8"	3'0"					
		8'0"	3'0"					
MAHOGANY	Full View	6'8"	3'0"					
	2-Panel Square Top 1/2 View	6'8"	3'0"					
	2-Panel Square Top 3/4 View	6'8"	3'0"					
	4-Panel Camber Top	6'8"	3'0"					
	1-Panel Camber Top 3/4 View	6'8"	3'0"					
OAK	Full View	6'8"	3'0"					
	1-Panel Square Top 3/4 View	6'8"	3'0"					
	2-Panel Square Top 1/2 View	6'8"	3'0"					
FIR	2-Panel Craftsman View No Dentil Shelf	6'8"	3'0"		AFC-814SD2		AFC-814SD3	
	2-Panel Craftsman View with Dentil Shelf	6'8"	3'0"		AFC-814SD2		AFC-814SD3	
KNOTTY ALDER	Full View	6'8"	3'0"					
	1-Panel Square Top 1/2 View	6'8"	3'0"					
		8'0"	3'0"					
	1-Panel Camber Top 1/2 View	8'0"	3'0"					

Impact-rated SDL designs do not use Low-E shadow bar glass
More sizes and options available via special order

SDL					
4-Lite	Impact Rated	6-Lite	Impact Rated	8-Lite	Impact Rated
AC-607SD4-RP		AC-607SD6-RP		AC-607SD8-RP	
AC7-607SD4-RP		AC7-607SD6-RP		AC7-607SD8-RP	
AC8-607SD4-RP		AC8-607SD6-RP		AC8-607SD8-RP	
AC-607SD4-RPPL		AC-607SD6-RPPL		AC-607SD8-RPPL	
AC8-607SD4-RPPL		AC8-607SD6-RPPL		AC8-607SD8-RPPL	
AC-617SD4-RP				AC-617SD8-RP	
AC7-617SD4-RP				AC7-617SD8-RP	
AC-617SD4-RPPL				AC-617SD8-RPPL	
AC-607SD4-TP		AC-607SD6-TP		AC-607SD8-TP	
AC8-607SD4-TP		AC8-607SD6-TP		AC8-607SD8-TP	
		AM-686SD6			
AM-684SD4		AM-684SD6			
AM-607SD4		AM-607SD6		AM-607SD8	
AM-648SD4					
AM-617SD4					
		AM-686SD6			
AO-607SD4		AO-607SD6		AO-607SD8	
		AO-684SD6			
AFC-814SD4		AFC-814SD6			
AFC-814SD4		AFC-814SD6			
		AK-686SD6			
AK-684SD4		AK-684SD6			
AK8-684SD4		AK8-684SD6		AK8-684SD8	
AK8-673SD4				AK8-673SD8	

JELD-WEN® INTERIOR AND EXTERIOR DOOR SLAB AND SYSTEM LIMITED WARRANTY

OUR WARRANTY TO YOU...

JELD-WEN® Products¹ are designed to create lasting value for your home. This warranty is effective for JELD-WEN products manufactured on or after **June 1, 2019** for use in the United States and Canada. Any previous warranties will continue to apply to door products manufactured by JELD-WEN prior to this date. For additional information, including care and maintenance information, refer to www.jeld-wen.com or www.jeld-wen.ca.

WHAT THIS WARRANTY COVERS

We warrant to the original owner² if your JELD-WEN Product exhibits a defect in material or workmanship within the time periods from the date of purchase as specified below, we will, at our option, repair, replace or refund the purchase price of the Product or component part. Skilled labor³ (where deemed necessary by us) to repair or replace any component is provided for **one (1)** year from the date of purchase.

Owner-Occupied Single-Family Residence Limited Warranty

Door Slabs: Except as set forth below, we warrant our door slabs, including any glass inserts, miscellaneous hardware, and accessories provided and installed by us, as follows:

Door Slab	Coverage
Fiberglass Exterior Doors	As long as you own and occupy your residence
Steel Exterior Doors	Ten (10) years
Wood Exterior Doors	Five (5) years
Interior MDF Doors	Ten (10) years
All Other Interior Doors	Five (5) years

Factory Prefinish: We warrant the factory-applied prefinish on our doors against peeling, checking, or cracking for periods listed below. Should the factory prefinish be proven defective, we will at our option, replace or refinish the door or pay up to the credit indicated per opening to the current owner. (Note: this coverage applies to factory-applied finish coat options only; standard factory-applied primer is not a finish coat.)

Product	Coverage	Refinish Credit
Aurora® Fiberglass Doors	10 years	\$350 per opening
Other Fiberglass and Steel Doors	10 years	\$100 per opening
Custom Exterior Wood Doors	1 year	\$250 per opening
Custom Interior Wood Doors	1 year	\$150 per opening
All Other Doors	1 year	\$100 per opening

Door Frames: We warrant our door frames for **one (1)** year from the date of purchase.

AuraLast® Protection for Door Slabs and Frames: Our AuraLast pine wood door slabs will be free from wood decay and/or termite damage for **twenty (20)** years from the date of initial purchase. Our AuraLast pine door frame components will be free from wood decay and/or termite damage **for as long as the original consumer owns the home** in which the AuraLast wood frames are originally installed. Warranty coverage outside Canada, the contiguous 48 states and Alaska is contingent upon approval from the JELD-WEN Customer Care Department. Please contact us.

Severe Weather® Glass: We warrant each Severe Weather glass unit for **ten (10)** years.

Retractable Screens: We warrant retractable roll screens for **five (5)** years.

Stress Cracks: Applies to sealed glass units installed in exterior doors. Laminated glass and special glazings are excluded. Coverage for **one (1)** year includes replacement glass and skilled labor³ necessary

to replace the glass. Stress cracks occur when, in the first year after manufacture, the glass develops a crack without sign of impact.

Commercial Limited Warranty (Other than Owner-Occupied Single-Family Residence)

All Door Slabs, Components, Prefinishes, and Options:

Warranty coverage is the lesser of five (5) years from the date of purchase or the period indicated above for Owner-Occupied Single-Family Residences.

Transferability

This warranty is not transferable.

HOW TO GET ASSISTANCE

If you have a problem with your JELD-WEN Door, immediately upon discovery, contact the distributor or dealer from whom you purchased our product or contact us directly:

In the United States:	
Mail:	JELD-WEN Customer Care Attn: Door Warranty Claims P.O. Box 1329, Klamath Falls, OR 97601
Phone:	800-JELD-WEN (800-535-3936)
Fax:	800-436-5954
Email:	CustomerServiceAgents@jeld-wen.com
Web:	www.jeld-wen.com/contact-us
In Eastern Canada:	
Mail:	JELD-WEN Service Department 90, rue Industrielle Saint-Appollinaire, Quebec, Canada GOS 2E0
Phone:	800-463-1930
Fax:	888-998-1599
In Western Canada:	
Mail:	JELD-WEN Service Department 550 Munroe Avenue Winnipeg, Manitoba, Canada R2K 4H3
Phone:	888-945-5627 204-668-8230
Fax:	204-663-1072
Email:	wpgservice@jeld-wen.com

We can respond quickly and efficiently if you provide the following: a) date and location of purchase, or product identification from the tag on the top edge of the slab, b) how to contact you, c) the address where the product can be inspected, and d) a description of the apparent problem and the product (photographs are helpful).

What We Will Do

Upon receiving your notification, we will send out an acknowledgment within three business days to the contact, which you have provided. We will investigate your claim and will begin to take appropriate action within 30 days after receipt of notification. If your warranty claim is denied, we may charge an inspection fee for an onsite inspection that is required or requested by you.

If your claim is approved, and we choose to repair or replace the product or a component of the product, the replacement product/component will be provided in the same specification as the original product or its nearest equivalent current product. Replacement products, components and services are warranted for the balance of the original product or service warranty, or 90 days, whichever is longer.

If the claimed nonconformity is warp of a door slab, we may defer repairing or replacing the door slab for a period up to 12 months from the date of claim. It is not uncommon for a temporary warp condition to occur as the door slab adjusts to local humidity and temperature conditions. This deferral will not be counted against the warranty period.

Continued on next page

WHAT THIS WARRANTY DOES NOT COVER

JELD-WEN manufactures and sells both individual door slabs and complete door systems. This warranty does not cover parts or components (e.g., locksets, handles, etc.) not sold by JELD-WEN to the original owner. See your distributor or dealer regarding the warranty on the entire door system and/or these other components.

JELD-WEN is not liable for damage, product failure or poor product performance due to:

- Normal wear and tear, including normal wear and tear of weatherstrip; and natural weathering of surfaces. Variations in the color or texture of wood or finish; surface cracks that are less than 1/32" in width and/or 2" in length; for knotty alder and juniper: surface checks that are less than 1/8" in width and/or 5" in length, and knot placement, quantity, or size.
- Normal wear and tear to hardware and naturally occurring changes to hardware finishes (e.g., corrosion or tarnishing).
- Misuse or abuse; failure to follow the care and maintenance instructions.
- Alteration or modification of the Product (e.g. customer applied peepholes, mail slots, security systems).
- Any cause beyond our reasonable control (e.g. fire, flood, earthquake, other acts of nature, and acts of third parties outside of our control).
- Failure to provide an adequate overhang for exterior doors; damage caused by extreme temperature buildup where storm doors are present. For general guidelines, see our "Appropriate Protection for Exterior Doors" in our product literature or at www.jeld-wen.com/resources; for specific information pertaining to your structure, consult your contractor or other building professional.
- Improper installation not in conformance with JELD-WEN installation instructions (note: see www.jeld-wen.com for current installation instructions); operational problems and problems related to water and/or air infiltration/leaking as a result of improper installation or flaws in building design or construction.
- Installation into a condition that exceeds product design standards and/or certified performance specifications and/or is not in compliance with building codes.
- Improper field finishing of all surfaces (front and back) and edges (top, bottom, and sides) of the door slab and frame (See our Finishing Instructions at www.jeld-wen.com/resources); variation or unsatisfactory results in sheen or texture resulting from the field application of paint or any other finishing material.
- Bow or misalignment in the frame or jamb in which the door slab is hung (if such is purchased from JELD-WEN unmachined and not prehung).
- Wood decay for wood components other than of AuraLast pine; and wood decay for any wood components (including pine) that come in direct contact with soil. Note: superficial mold/mildew does not indicate wood decay.
- Structural integrity issues or other problems caused by improper field fitting of the hardware, improper sizing of the door slab, or other assembly problems.
- Hardware, accessories or inserts that are not provided by us.
- Condensation or damage as a result of condensation (Note: unless due to insulating glass failure, most condensation problems are related to excessive humidity levels in a structure; contact a heating/air conditioning specialist for help).

JELD-WEN is also not liable for:

- Warp for any 3'6" wide by 8' 0" high by 1 3/4", or smaller door slab, which does not exceed 1/4" in the plane of the door slab itself; door slabs wider and/or higher are not guaranteed for warp.
- Slight expansion or contraction due to varying environmental conditions; slab movement (shrinkage or swelling) of 1/4" or less due to temperature and humidity, consult our Care & Maintenance documents on how to work with this natural movement.
- Screen damage due to normal wear and tear, misuse, abuse, or insect or animal activity.
- Discoloration or rusting of decorative metal accent options, such as grilles, clavos, straps, etc.; discoloration of wood sills provided by us.
- Slight imperfections or wavy distortions in the glass that don't impair structural integrity. Note: wavy distortions in the glass (e.g. related to laminate interlayer or heat strengthening of glass) are not considered a defect. Slight color variations in glass are not considered a defect.

- Labor and materials for repainting or refinishing activities or the removal or disposal of defective product(s); labor exceeding the time periods specified above.
- Incidental or consequential damage. Some states/provinces do not allow the exclusion or limitation of incidental or consequential damages, so this may not apply to you.

Important Legal Information -- Please read this carefully. It affects your rights.

This Limited Warranty document sets forth our maximum liability for our products. We shall not be liable for special, indirect, consequential, or incidental damages. Your sole and exclusive remedy with respect to any and all losses or damages resulting from any cause whatsoever shall be as specified above. We make no other warranty or guarantee, either express or implied, including implied warranties of merchantability and fitness for a particular purpose to the original purchaser or to any subsequent user of the Product, except as expressly contained herein. In the event state or provincial law precludes exclusion or limitation of implied warranties, the duration of any such warranties shall be no longer than, and the time and manner of presenting any claim thereon shall be the same as, that provided in the express warranty stated herein. This Limited Warranty document gives you specific legal rights, and you may have other rights that vary from state/province to state/province.

Any dispute, controversy or claim arising out of or relating to this warranty, any alleged breach thereof, or the use or sale of the products to which this warranty applies shall be resolved by mandatory and binding arbitration administered by the American Arbitration Association in accordance with its commercial arbitration rules. Any ensuing arbitration will be venue in Charlotte, North Carolina. Original purchaser agrees that they may assert claims against JELD-WEN in their individual capacity only, and not as a plaintiff or class member in any purported class action proceeding. This warranty shall be interpreted in accordance with the laws of North Carolina (excluding North Carolina's conflict of laws principles). This warranty shall be interpreted in accordance with the laws of Oregon (excluding Oregon's conflict of laws principles). If any provision of this warranty is deemed illegal or unenforceable in a judicial proceeding, that provision shall be severed and excluded, and the remainder of this warranty shall continue in force. Rejection of these dispute resolution provisions must be sent to JELD-WEN at the address provided herein within thirty (30) days of original purchaser's receipt of the Products to which this warranty applies.

No distributor, dealer or representative of JELD-WEN has the authority to change, modify or expand this warranty. The original purchaser of this Product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the Product is installed.

¹"JELD-WEN Products" shall refer to interior and exterior door slabs and systems marketed under the JELD-WEN brand name for use in the United States and Canada. See our separate Export Warranty for applicable coverage on products used outside the United States and Canada.

²This warranty extends to the original owner (original owner means the contractor/dealer/distributor/purchaser and the initial owner of the structure where the product is initially installed) and is not transferable. The original purchaser of this product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the product is installed. Should state or provincial law preclude no transferability, then the warranty period is effective as applicable up to **five (5)** years from the date of initial purchase for door slabs and systems and **one (1)** year from the date of manufacture for the factory prefinish.

³"Skilled labor" refers to tasks where specialized technical knowledge, experience, methods or tools are required to properly identify, diagnose and/or correct product-related problems.

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