JELD-WEN® WINDOWS & DOORS

ARCHITECTURAL™ COLLECTION

EXTERIOR DOORS

ABOUT JELD-WEN

DEDICATION FROM DAY ONE

Since 1960, when JELD-WEN began with one millwork plant, we've been dedicated to crafting windows and doors that enhance the beauty and functionality of your home. Today we continue that tradition with products that are durable and well-designed. It's the result of innovation as a driving force in all that we do.

In addition to responsible reforestation practices, we reuse and recycle as much of our raw resources as possible. Innovation is also at the heart of our design and manufacturing process. With JELD-WEN, you can expect products that are more than just beautiful on the outside. The inner workings of our windows and doors are engineered to function for years to come.

ARCHITECTURAL™
RUSTIC CHERRY 1-PANEL 3/4 VIEW HARRIS GLASS IN HAZELNUT

ARCHITECTURAL™
SMOOTH EDGE 3-LITE SATIN ETCHED GLASS IN BLACK

ARCHITECTURAL™
RUSTIC CHERRY 1-PANEL 3/4 VIEW CLEAR GLASS IN COFFEE BEAN

ARCHITECTURAL™
KNOTTY ALDER 2-PANEL ARCH TOP IN MOCHA

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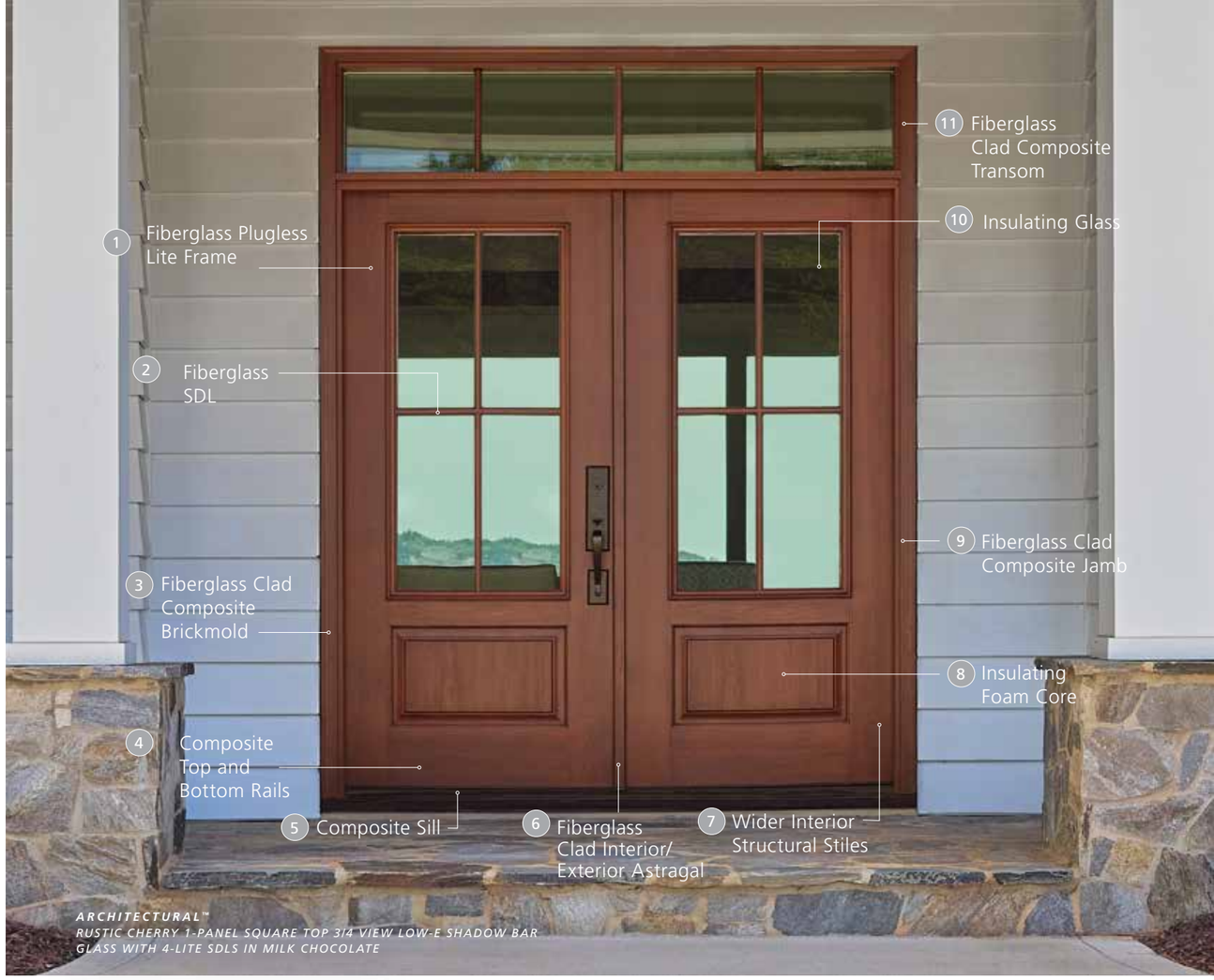
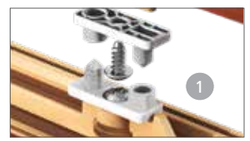


ARCHITECTURAL™
RUSTIC CHERRY 1-PANEL SQUARE TOP 3/4 VIEW LOW-E SHADOW BAR GLASS WITH 4-LITE SDLS IN MILK CHOCOLATE

LOOKS LIKE REAL WOOD, STANDS UP TO REAL LIFE

Architectural™ Collection is a premium line of fiberglass entry systems with authentic woodgrain replication that's virtually indistinguishable from real wood. The door slab and system components are clad in the same high quality, artisan-finished fiberglass material, creating a beautifully consistent appearance. The strength of fiberglass helps these doors withstand all climates — hot or cold, wet or dry — while resisting dents, cracks, warping, and splitting. And each system is engineered with features that add strength, reliability, and exceptional performance. All Architectural Collection systems are available prehung and prefinished for easier installation and superior beauty.

1. **Fiberglass Plugless Lite Frame**
   Eliminates unsightly screw holes.
2. **Fiberglass SDL**
   A uniform look, with SDL matching the rest of door system components precisely.
3. **Fiberglass Clad Brickmould**
   Cleanly finishes the system against the home exterior with a beautifully consistent look.
4. **Composite Top/Bottom Rails**
   Protects door from rotting due to moisture or termites.
5. **Composite Sill**
   Prevents air and water from entering through the opening. Available in a mill or bronze finish.
6. **Fiberglass Clad Astragal**
   Maintains uniform appearance across double door systems.
7. **Wider Interior Structural Stiles**
   4.125" interior LSL structural stiles on both sides deliver additional strength and prevent warping.
8. **Insulating Core**
   CFC-free polyurethane foam core improves thermal efficiency.
9. **Fiberglass Clad Composite Jamb**
   Maintains consistent woodgrain appearance across system and resists rot.
10. **Insulating Glass**
    Improved energy efficiency with 1" insulating glass in a choice of styles.
11. **Fiberglass Clad Composite Transom**
    Adds light and visual impact, with same aesthetics and strength as door system.
12. **Fiberglass Clad Composite Mull Post with Fiberglass Lineal Cap**
    Sturdy construction embellished with beautiful dimensional detail.
13. **Aluminum Reinforcement**
    Adds strength and rigidity and prevents warping.



ARCHITECTURAL™
KNOTTY ALDER 2-PANEL ARCH TOP IN MOCHA

ARCHITECTURAL™
FIR 2-PANEL CRAFTSMAN VIEW WITH DENTIL SHELF
LOW-E SHADOW BAR GLASS WITH 3-LITE SDLS
IN HAZELNUT

INDUSTRY-LEADING AESTHETICS IN YOUR CHOICE OF DESIGNS

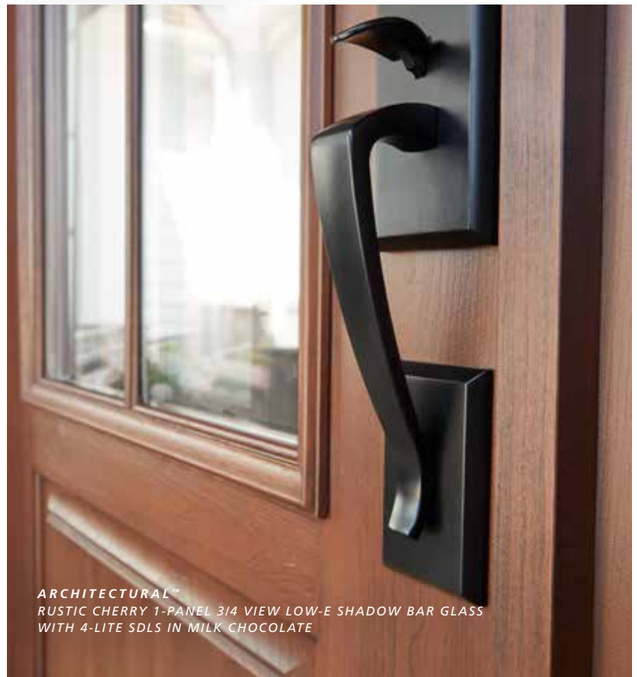
Architectural™ Collection delivers best-in-class beauty. Doors and system components match precisely, each clad in fiberglass featuring Nickel Vapor Deposition (NVD) technology for the most realistic woodgrain replication in the industry. All system elements are finished with a multi-step staining process for rich, vibrant color that resists fading and weathering. Create a unique home entrance with your choice of dozens of door designs, multiple woodgrain and stain options, and an array of performance and decorative glass choices.

FACTORY FINISH

1. Uniform base coat is applied.
2. Stain coat is applied and hand-brushed to replicate the character marks and grain definition of real wood.
3. A clear top coat is applied to enhance grain definition, texture, and contrast.

ARCHITECTURAL™
RUSTIC CHERRY 1-PANEL CAMBER TOP 3/4 VIEW LOW-E SHADOW BAR GLASS IN ESPRESSO

ARCHITECTURAL™
RUSTIC CHERRY 1-PANEL 3/4 VIEW LOW-E SHADOW BAR GLASS WITH 8-LITE SDLS IN MOCHA



ARCHITECTURAL™
RUSTIC CHERRY 1-PANEL 3/4 VIEW LOW-E SHADOW BAR GLASS WITH 4-LITE SDLS IN MILK CHOCOLATE

ARCHITECTURAL™ RUSTIC CHERRY

ARCHITECTURAL™
RUSTIC CHERRY 2-PANEL PLANK ARCH TOP IN HAZELNUT

2-Panel Arch Top

2-Panel Plank Arch Top

1-Panel Square Top 3/4 View

Available in plank

1-Panel Camber Top 3/4 View

Available in plank

2-Panel Arch Top 3/4 Oval View

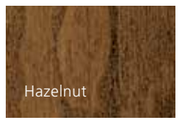
Full View Sidelite

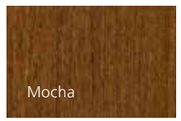
3/4 View Sidelite

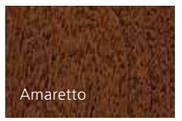
Doors shown in Hazelnut stain

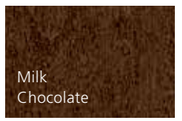
All doors shown in 6'8". Refer to matrix on pages 32-37 for additional size options.

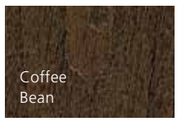
RUSTIC CHERRY WOODGRAIN

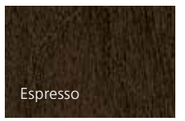












Actual colors may vary from samples shown due to printing process and/or differing monitor calibrations.

ARCHITECTURAL™ TRADITIONAL CHERRY

2-Panel
Square Top

2-Panel Plank
Square Top

3-Panel Scroll Top

8-Panel
Center Arch

6-Panel

Full View

1-Panel Square Top
3/4 View

Available in plank

2-Panel Square Top
3/4 View

2-Panel Square Top
1/2 View

2-Panel Square
Top 3/4 Oval View

4-Panel Camber Top

7-Panel Center Arch

Full
View
Sidelite

3/4
View
Sidelite

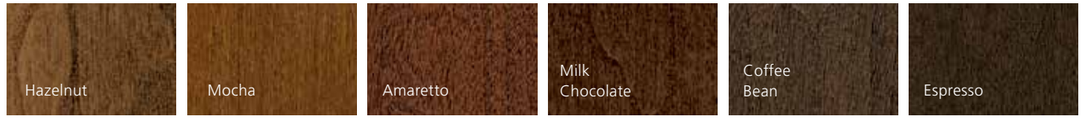
1/2
View
Sidelite

Doors shown in Amaretto stain

All doors shown in 6'8". Refer to matrix on pages 32-37 for additional size options.

ARCHITECTURAL™
TRADITIONAL CHERRY 2-PANEL 3/4 VIEW LOW-E SHADOW BAR GLASS WITH 4-LITE SDLS IN AMARETTO

TRADITIONAL CHERRY WOODGRAIN



Actual colors may vary from samples shown due to printing process and/or differing monitor calibrations.

ARCHITECTURAL™ OAK

2-Panel Square Top

6-Panel

Full View

1-Panel Square Top
3/4 View

2-Panel Square Top
3/4 Oval View

2-Panel Square Top
1/2 View

4-Panel Camber Top

Full
View
Sidelite

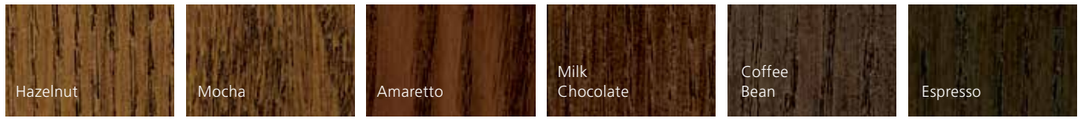
3/4
View
Sidelite

1/2
View
Sidelite

Doors shown in Hazelnut stain

All doors shown in 6'8". Refer to matrix on pages 32-37 for additional size options.

OAK WOODGRAIN



Actual colors may vary from samples shown due to printing process and/or differing monitor calibrations.

ARCHITECTURAL™ MAHOGANY

3-Panel Scroll

6-Panel

Full View

2-Panel Square Top
3/4 View

2-Panel Camber Top
3/4 View

3-Panel Scroll
3/4 Oval View

2-Panel Square Top
1/2 View

4-Panel Camber Top

Full
View
Sidelite

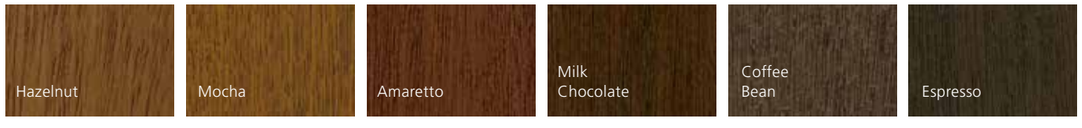
3/4
View
Sidelite

1/2
View
Sidelite

Doors shown in Coffee Bean stain

All doors shown in 6'8". Refer to matrix on pages 32-37 for additional size options.

MAHOGANY WOODGRAIN



ARCHITECTURAL™ KNOTTY ALDER

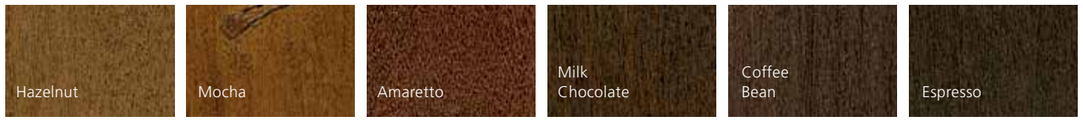
ARCHITECTURAL™
KNOTTY ALDER 2-PANEL ARCH TOP IN HAZELNUT

2-Panel Arch Top | Full View | 1-Panel Square Top 1/2 View | 1-Panel Camber Top 1/2 View (Only available in 8'0") | Full View Sidelite | 1/2 View Sidelite

Doors shown in Mocha stain

All doors shown in 6'8" unless noted. Refer to matrix on pages 32-37 for additional size options.

KNOTTY ALDER WOODGRAIN



Actual colors may vary from samples shown due to printing process and/or differing monitor calibrations.

ARCHITECTURAL™ FIR

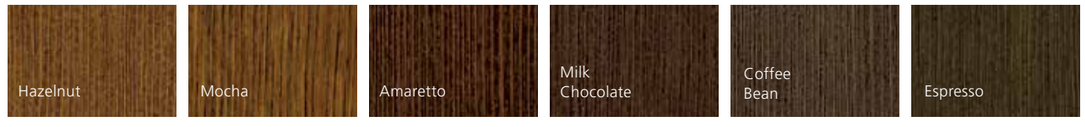
ARCHITECTURAL™
FIR 2-PANEL CRAFTSMAN VIEW WITH DENTIL SHELF LOW-E SHADOW BAR GLASS WITH 6-LITE SDLS IN HAZELNUT

3-Panel Craftsman | 2-Panel Craftsman View with Dentil Shelf | Craftsman Full View Sidelite | Craftsman View Sidelite

Doors shown in Hazelnut stain

All doors shown in 6'8". Refer to matrix on pages 32-37 for additional size options.

FIR WOODGRAIN



ARCHITECTURAL™
SMOOTH EDGE 3-LITE SATIN ETCHED GLASS IN BLACK

NEW ARCHITECTURAL™ COLLECTION CONTEMPORARY DOORS

Get the superior performance and beauty of JELD-WEN's Architectural™ Collection fiberglass entry doors in two bold new contemporary designs. Smooth Edge features an effortlessly smooth, low-profile surface set apart by three equal glass panels. Contemporary Cherry combines the rich look of cherry woodgrain with sleek stainless steel inlays. Both of these stunning doors are available with matching composite system components that deliver superior beauty and durable construction that resists rot and improves overall performance.

DURABLE, LONG-LASTING CONSTRUCTION WITH A CONTEMPORARY LOOK

- Premium fiberglass surface resists denting, warping, and splitting
- Rot-resistant composite top and bottom rails
- CFC-free polyurethane foam core, for superior thermal performance
- 4.125" engineered stiles on both sides of the door provide strength and rigidity and accommodate larger handlesets
- Doors are available unfinished or with premium factory finish option (paint or stain)

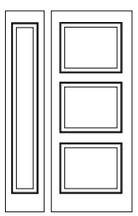
SMOOTH EDGE

- Trend-forward 3-panel design
- Clean lines and smooth skin
- Unique low-profile, plugless lite frame eliminates screw holes
- Energy-efficient Low-E glass; choose from clear or satin etched for privacy*
- Available in all standard exterior fiberglass paint colors; see your dealer for details
- Available in 6'8"

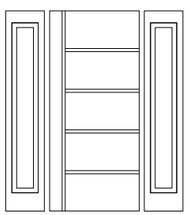
CONTEMPORARY CHERRY

- Cherry woodgrain with sleek stainless steel inlays
- Available in 6'8" and 8'0"

CONFIGURATIONS



Door with one matching full-lite sidelite



Door with two matching full-lite sidelites

Doors available in both configurations

*Impact-rated glass options available.

ARCHITECTURAL™
MAHOGANY FULL VIEW CLEAR GLASS IN AMARETTO

ARCHITECTURAL™
OAK FULL VIEW LEXINGTON GLASS IN MOCHA

ARCHITECTURAL™
MAHOGANY FULL VIEW HARLOW GLASS IN AMARETTO

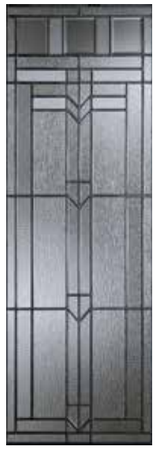
FULL VIEW

Full view glass options welcome natural light and let you express your style boldly. Choose decorative, privacy, or clear glass, depending on your preferences for privacy and views.

GLASS PRIVACY RATING

1 2 3 4 5 6 7 8 9 10

CLEAR — OBSCURE

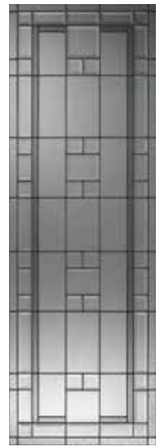


ROYSTON

CAMING	Patina
SIDELITE	•
PRIVACY RATING	7

HARLOW

CAMING	Patina
SIDELITE	•
PRIVACY RATING	8



LEXINGTON

CAMING	Patina
SIDELITE	•
PRIVACY RATING	5

HARRIS

CAMING	Patina
SIDELITE	•
PRIVACY RATING	8

VAPOR

SIDELITE	•
PRIVACY RATING	6

6-LITE

SIDELITE	•
PRIVACY RATING	0

10-LITE

SIDELITE	•
PRIVACY RATING	0

15-LITE

SIDELITE	•
PRIVACY RATING	0

CLEAR GLASS WITH LOW-E

SIDELITE	•
PRIVACY RATING	0

ARCHITECTURAL™
RUSTIC CHERRY 1-PANEL 3/4 VIEW HARRIS GLASS IN HAZELNUT

ARCHITECTURAL™
TRADITIONAL CHERRY 2-PANEL 3/4 VIEW CLEAR GLASS IN AMARETTO

3/4 VIEW

The beauty of your preferred glass shines through, inviting plenty of natural light into your home. A solid panel base offers additional substance and strength.

GLASS PRIVACY RATING

1 2 3 4 5 6 7 8 9 10

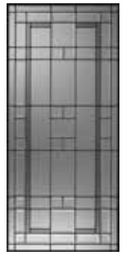
CLEAR — OBSCURE

ROYSTON

CAMING	Patina
SIDELITE	•
PRIVACY RATING	7

HARLOW

CAMING	Patina
SIDELITE	•
PRIVACY RATING	8



LEXINGTON

CAMING	Patina
SIDELITE	•
PRIVACY RATING	5

HARRIS

CAMING	Patina
SIDELITE	•
PRIVACY RATING	8

VAPOR

SIDELITE	•
PRIVACY RATING	6

4-LITE

SIDELITE	•
PRIVACY RATING	0

6-LITE

SIDELITE	•
PRIVACY RATING	0

8-LITE

SIDELITE	•
PRIVACY RATING	0

10-LITE

SIDELITE	•
PRIVACY RATING	0

12-LITE

SIDELITE	•
PRIVACY RATING	0

15-LITE

SIDELITE	•
PRIVACY RATING	0

CLEAR GLASS WITH LOW-E

SIDELITE	•
PRIVACY RATING	0

ARCHITECTURAL™
KNOTTY ALDER 8'0" 1-PANEL 1/2 VIEW HARLOW GLASS IN HAZELNUT

ARCHITECTURAL™
OAK 2-PANEL 1/2 VIEW ROYSTON GLASS IN HAZELNUT

ARCHITECTURAL™
MAHOGANY 2-PANEL 1/2 VIEW LOW-E SHADOW BAR GLASS WITH 6-LITE SDLS IN MILK CHOCOLATE

1/2 VIEW

Balance light and privacy. 1/2 view glass options let you create a look that's right for your home.

GLASS PRIVACY RATING

1 2 3 4 5 6 7 8 9 10

CLEAR — OBSCURE

ARCHITECTURAL™
TRADITIONAL CHERRY 2-PANEL 1/2 VIEW LEXINGTON GLASS IN ESPRESSO

ROYSTON

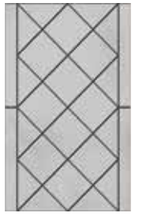
CAMING	Patina
SIDELITE	•
PRIVACY RATING	7

HARLOW

CAMING	Patina
SIDELITE	•
PRIVACY RATING	8

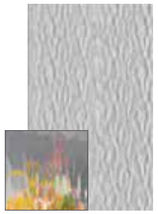
LEXINGTON

CAMING	Patina
SIDELITE	•
PRIVACY RATING	5



HARRIS

CAMING	Patina
SIDELITE	•
PRIVACY RATING	8



VAPOR

SIDELITE	•
PRIVACY RATING	6

4-LITE

SIDELITE	•
PRIVACY RATING	0

6-LITE

SIDELITE	•
PRIVACY RATING	0

9-LITE

SIDELITE	•
PRIVACY RATING	0

CLEAR GLASS WITH LOW-E

SIDELITE	•
PRIVACY RATING	0

ARCHITECTURAL™
RUSTIC CHERRY 1-PANEL CAMBER TOP 3/4 VIEW CLEAR GLASS IN COFFEE BEAN

CAMBER TOP 3/4 VIEW

With a subtle curve, camber top glass styles look right at home with Old World and Mission style homes.

GLASS PRIVACY RATING

1 2 3 4 5 6 7 8 9 10

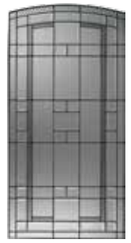
CLEAR — OBSCURE

ROYSTON

CAMING	Patina
SIDELITE	•
PRIVACY RATING	7

HARLOW

CAMING	Patina
SIDELITE	•
PRIVACY RATING	8



LEXINGTON

CAMING	Patina
SIDELITE	•
PRIVACY RATING	5

HARRIS

CAMING	Patina
SIDELITE	•
PRIVACY RATING	8

4-LITE

SIDELITE	•
PRIVACY RATING	0

8-LITE

SIDELITE	•
PRIVACY RATING	0

CLEAR GLASS WITH LOW-E

SIDELITE	•
PRIVACY RATING	0

ARCHITECTURAL™
FIR 2-PANEL CRAFTSMAN LOW-E SHADOW BAR GLASS WITH 6-LITE SDLS IN MOCHA

ARCHITECTURAL™
FIR 2-PANEL CRAFTSMAN WITH DENTIL SHELF LOW-E SHADOW BAR GLASS WITH 3-LITE SDLS IN HAZELNUT

ARCHITECTURAL™
FIR 2-PANEL CRAFTSMAN WITH DENTIL SHELF LOW-E SHADOW BAR GLASS WITH 6-LITE SDLS IN MOCHA

CRAFTSMAN

Make this classic door yours with your choice of complementing decorative or privacy glass, or clear glass with optional grille patterns.

GLASS PRIVACY RATING

1 2 3 4 5 6 7 8 9 10

CLEAR — OBSCURE

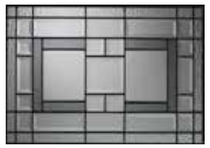
ARCHITECTURAL™
FIR 2-PANEL CRAFTSMAN WITH DENTIL SHELF LOW-E SHADOW BAR GLASS WITH 3-LITE SDLS IN HAZELNUT

ROYSTON

CAMING	Patina
SIDELITE	•
PRIVACY RATING	7

HARLOW

CAMING	Patina
SIDELITE	•
PRIVACY RATING	8

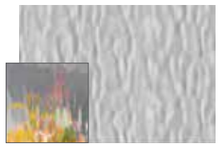


LEXINGTON

CAMING	Patina
SIDELITE	•
PRIVACY RATING	5

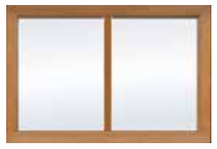
HARRIS

CAMING	Patina
SIDELITE	•
PRIVACY RATING	8



VAPOR

SIDELITE	•
PRIVACY RATING	6



2-LITE

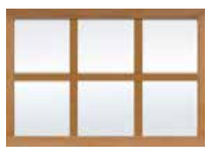
SIDELITE	•
PRIVACY RATING	0

3-LITE

SIDELITE	•
PRIVACY RATING	0

4-LITE

SIDELITE	•
PRIVACY RATING	0



6-LITE

SIDELITE	•
PRIVACY RATING	0

CLEAR GLASS WITH LOW-E

SIDELITE	•
PRIVACY RATING	0

ARCHITECTURAL™
RUSTIC CHERRY 2-PANEL ARCH TOP 3/4 OVAL VIEW ROYSTON GLASS IN HAZELNUT

ROYSTON

CAMING	Patina
SIDELITE	•
PRIVACY RATING	7

HARLOW

CAMING	Patina
SIDELITE	•
PRIVACY RATING	8

LEXINGTON

CAMING	Patina
SIDELITE	•
PRIVACY RATING	5

3/4 OVAL VIEW

The curved frame softens straight lines, presenting your decorative glass in a fresh light.

GLASS PRIVACY RATING

1 2 3 4 5 6 7 8 9 10

CLEAR OBSCURE

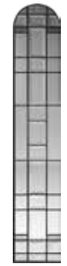
ARCHITECTURAL™
TRADITIONAL CHERRY 7-PANEL CENTER ARCH
ROYSTON GLASS IN AMARETTO

ROYSTON

CAMING	Patina
SIDELITE	•
PRIVACY RATING	7

HARLOW

CAMING	Patina
SIDELITE	•
PRIVACY RATING	8



LEXINGTON

CAMING	Patina
SIDELITE	•
PRIVACY RATING	5

CENTER ARCH

A center arch design adds a hint of light and puts the focus on the artistry of your decorative glass.

GLASS PRIVACY RATING

1 2 3 4 5 6 7 8 9 10

CLEAR OBSCURE

ARCHITECTURAL™
OAK 4-PANEL CAMBER TOP HARLOW GLASS IN HAZELNUT

CAMBER TOP

Maximize privacy with a high glass lite that adds light and personality to a classic solid panel door.

GLASS PRIVACY RATING

1 2 3 4 5 6 7 8 9 10

CLEAR — OBSCURE

ROYSTON

CAMING	Patina
SIDELITE	•
PRIVACY RATING	7

HARLOW

CAMING	Patina
SIDELITE	•
PRIVACY RATING	8

LEXINGTON

CAMING	Patina
SIDELITE	•
PRIVACY RATING	5

4-LITE

SIDELITE	•
PRIVACY RATING	0

CLEAR GLASS WITH LOW-E

SIDELITE	•
PRIVACY RATING	0

ARCHITECTURAL™ TECHNICAL INFORMATION

ENERGY STAR®

Select Architectural™ Collection door designs are ENERGY STAR® certified, which means they exceed the minimum energy efficiency criteria for the climate region in which you live. JELD-WEN has been a proud ENERGY STAR® partner since 1998. Please see your local dealer for options in your area.

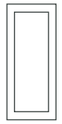
EXTERIOR DOOR CERTIFICATIONS

Download here:
https://www.jeld-wen.com/ExteriorDoorCertifications

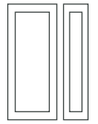
ARCHITECTURAL DESIGN MANUAL FOR ARCHITECTURAL™ COLLECTION

Download here:
https://www.jeld-wen.com/ArchitecturalFiberglassSystemADM

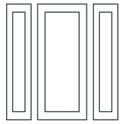
SYSTEM OPTIONS
CONFIGURATIONS



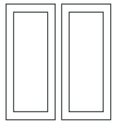
SINGLE DOOR



SINGLE DOOR
1 SIDELITE



SINGLE DOOR
2 SIDELITE



DOUBLE DOOR

- All doors are viewed from the outside looking in
- All available in LH/RH inswing and LH/RH outswing

ROUGH OPENING SIZE RULES

WIDTH: Single Doors: Equal to net slab width + 2.5"
Single Door One Sidelite: Equal to net slab width + net sidelite width + 4.125"
Single Door Two Sidelites: Equal to net slab width + 2*net sidelite width + 5.688"
Double Door: Equal to 2*net slab width + 3.25"

HEIGHT: Inswing Door Systems: Equal to net slab height + 2.125"
Outswing Door Systems: Rough opening height will vary by region
Contact your customer service representative for details

HINGE FINISH OPTIONS

Antique Brass

Antique Nickel

Brasstone

Bright Chrome

Antique Bronze

Satin Nickel

Hinge color and type may vary by plant.

LOCK OPTIONS

SINGLE BORE

DOUBLE BORE

Actual colors may vary from samples shown due to printing process and/or differing monitor calibrations.

ARCHITECTURAL™ COLLECTION **OFFERING**

Woodgrain	Design	Height	Width				Glass		Glass							
				ADA Compliant	Panel Doors	Impact Rated	Lexington (PA)	Impact Rated	Harlow	Impact Rated	Royston	Harris	Impact Rated	Vapor	Clear	Impact Rated
RUSTIC CHERRY	2-Panel Arch Top	6'8"	3'0"		AC-25-RP											
		7'0"	3'0"	♿	AC7-25-RP											
		8'0"	3'0"		AC8-25-RP											
	2-Panel Plank Arch Top	6'8"	3'0"		AC-26-RP											
		8'0"	3'0"		AC8-26-RP											
	1-Panel Square Top 3/4 View	6'8"	3'0"				AC-607LX-RP		AC-607HA-RP		AC-607RY-RP	AC-607HAR-RP		AC-607VPR-RP	AC-607LE-RP	
		7'0"	3'0"	♿			AC7-607LX-RP		AC7-607HA-RP		AC7-607RY-RP	AC7-607HAR-RP		AC7-607VPR-RP	AC7-607LE-RP	
		8'0"	3'0"				AC8-607LX-RP		AC8-607HA-RP		AC8-607RY-RP	AC8-607HAR-RP		AC8-607VPR-RP	AC8-607LE-RP	
	1-Panel Plank Square Top 3/4 View	6'8"	3'0"				AC-607LX-RP-PL		AC-607HA-RP-PL		AC-607RY-RP-PL	AC-607HAR-RP-PL		AC-607VPR-RP-PL	AC-607LE-RP-PL	
		8'0"	3'0"				AC8-607LX-RP-PL		AC8-607HA-RP-PL		AC8-607RY-RP-PL	AC8-607HAR-RP-PL		AC8-607VPR-RP-PL	AC8-607LE-RP-PL	
	1-Panel Camber Top 3/4 View	6'8"	3'0"				AC-617LX-RP		AC-617HA-RP		AC-617RY-RP	AC-617HAR-RP		AC-607VPR-RP-PL	AC-617LE-RP	
		8'0"	3'0"				AC8-607LX-RP-PL		AC8-607HA-RP-PL		AC8-607RY-RP-PL	AC8-607HAR-RP-PL		AC8-607VPR-RP-PL	AC8-607LE-RP-PL	
	1-Panel Plank Camber Top 3/4 View	6'8"	3'0"				AC-617LX-RP-PL		AC-617HA-RP-PL		AC-617RY-RP-PL	AC-617HAR-RP-PL			AC-617LE-RP-PL	
	2-Panel Arch Top 3/4 Oval View	6'8"	3'0"				AC-949LX-RP		AC-949HA-RP		AC-949RY-RP					
TRADITIONAL CHERRY	2-Panel Square Top	6'8"	3'0"		AC-28-TP											
		8'0"	3'0"		AC8-28-TP											
	2-Panel Plank Square Top	6'8"	3'0"		AC-29-TP											
	3-Panel Scroll Top	6'8"	3'0"		AC-30-TP											
	6-Panel	6'8"	3'0"		AC-60-TP											
	8-Panel Center Arch	6'8"	3'0"		AC-80-TP											
	1-Panel Square Top 3/4 View	6'8"	3'0"				AC-607LX-TP		AC-607HA-TP		AC-607RY-TP	AC-607HAR-TP		AC-607VPR-TP	AC-607LE-TP	
		8'0"	3'0"				AC8-607LX-TP		AC8-607HA-TP		AC8-607RY-TP	AC8-607HAR-TP		AC8-607VPR-TP	AC8-607LE-TP	
	2-Panel Square Top 3/4 View	6'8"	3'0"				AC-607LX-2TP		AC-607HA-2TP		AC-607RY-2TP	AC-607HAR-2TP		AC-607VPR-2TP	AC-607LE-2TP	
	2-Panel Camber Top 3/4 View	6'8"	3'0"				AC-617LX-2TP		AC-617HA-2TP		AC-617RY-2TP	AC-617HAR-2TP			AC-617LE-2TP	
	Full View	6'8"	3'0"				AC-686LX-TP		AC-686HA-TP		AC-686RY-TP	AC-686HAR-TP		AC-686VPR-TP	AC-686LE-TP	
	7-Panel Center Arch	6'8"	3'0"				AC-632LX-TP		AC-632HA-TP		AC-632RY-TP					
	2-Panel Square Top 3/4 Oval View	6'8"	3'0"				AC-949LX-TP		AC-949HA-TP		AC-949RY-TP					
	2-Panel Square Top 1/2 View	6'8"	3'0"				AC-684LX-TP		AC-684HA-TP		AC-684RY-TP	AC-684HAR-TP		AC-684VPR-TP	AC-684LE-TP	
	4-Panel Camber Top	6'8"	3'0"				AC-648LX-TP		AC-648HA-TP		AC-648RY-TP				AC-648LE-TP	
MAHOGANY	3-Panel Scroll Top	6'8"	3'0"		AM-30											
	6-Panel	6'8"	3'0"		AM-60											
	Full View	6'8"	3'0"				AM-686LX		AM-686HA		AM-686RY	AM-686HAR		AM-686VPR	AM-686LE	
	2-Panel Square Top 1/2 View	6'8"	3'0"				AM-684LX		AM-684HA		AM-684RY	AM-684HAR		AM-684VPR	AM-684LE	
	2-Panel Square Top 3/4 View	6'8"	3'0"				AM-607LX		AM-607HA		AM-607RY	AM-607HAR		AM-607VPR	AM-607LE	
	2-Panel Camber Top 3/4 View	6'8"	3'0"				AM-617LX		AM-617HA		AM-617RY	AM-617HAR			AM-617LE	
	3-Panel Scroll Top 3/4 Oval View	6'8"	3'0"				AM-949LX		AM-949HA		AM-949RY					
	4-Panel Camber Top	6'8"	3'0"				AM-648LX		AM-648HA		AM-648RY				AM-648LE	

More sizes and options available via special order

ARCHITECTURAL™ COLLECTION **OFFERING**

Woodgrain	Design	Height	Width	Glass										
				Panel Doors	Impact Rated	Lexington (PA)	Impact Rated	Harlow	Impact Rated	Royston	Harris	Impact Rated	Vapor	Clear	Impact Rated
OAK	2-Panel Square Top	6'8"	3'0"	AO-28	●										
	6-Panel	6'8"	3'0"	AO-60	●										
	Full View	6'8"	3'0"			AO-686LX	●	AO-686HA	●	AO-686RY	AO-686HAR	●	AO-686VPR	AO-686LE	●
	1-Panel Square Top 3/4 View	6'8"	3'0"			AO-607LX	●	AO-607HA	●	AO-607RY	AO-607HAR	●	AO-607VPR	AO-607LE	●
	2-Panel Square Top 1/2 View	6'8"	3'0"			AO-684LX	●	AO-684HA	●	AO-684RY	AO-684HAR		AO-684VPR	AO-684LE	●
	2-Panel Square Top 3/4 Oval View	6'8"	3'0"			AO-949LX	●	AO-949HA		AO-949RY					
	4-Panel Camber Top	6'8"	3'0"			AO-648LX		AO-648HA	●	AO-648RY					
FIR	3-Panel Craftsman	6'8"	3'0"	AFC-30	●										
	2-Panel Craftsman View No Dentil Shelf	6'8"	3'0"			AFC-814LX	●	AFC-814HA		AFC-814RY	AFC-814HAR	●	AFC-814VPR	AFC-814LE	●
	2-Panel Craftsman View with Dentil Shelf	6'8"	3'0"			AFC-814LX	●	AFC-814HA		AFC-814RY	AFC-814HAR	●	AFC-814VPR	AFC-814LE	●
KNOTTY ALDER	2-Panel Arch Top	6'8"	3'0"	AK-20	●										
		8'0"	3'0"	AK8-20	●										
	Full View	6'8"	3'0"			AK-686LX	●	AK-686HA	●	AK-686RY	AK-686HAR	●	AK-686VPR	AK-686LE	●
	1-Panel Square Top 1/2 View	6'8"	3'0"			AK-684LX	●	AK-684HA	●	AK-684RY	AK-684HAR		AK-684VPR	AK-684LE	●
		8'0"	3'0"			AK8-684LX	●	AK8-684HA	●	AK8-684RY	AK8-684HAR	●	AK8-684VPR	AK8-684LE	●
	1-Panel Camber Top 1/2 View	8'0"	3'0"			AK8-673LX		AK8-673HA		AK8-673RY	AK8-673HAR			AK8-673LE	

More sizes and options available via special order

ARCHITECTURAL™ COLLECTION **SDL OFFERING**

Woodgrain	Design	Height	Width		SDL					
				ADA Compliant	2-Lite	Impact Rated	3-Lite	Impact Rated	4-Lite	Impact Rated
RUSTIC CHERRY	1-Panel Square Top 3/4 View	6'8"	3'0"						AC-607SD4-RP	
		7'0"	3'0"	♿					AC7-607SD4-RP	
		8'0"	3'0"						AC8-607SD4-RP	
	1-Panel Plank Square Top 3/4 View	6'8"	3'0"						AC-607SD4-RPPL	
		8'0"	3'0"						AC8-607SD4-RPPL	
	1-Panel Camber Top 3/4 View	6'8"	3'0"						AC-617SD4-RP	
		7'0"	3'0"						AC7-617SD4-RP	
	1-Panel Plank Camber Top 3/4 View	6'8"	3'0"						AC-617SD4-RPPL	
TRADITIONAL CHERRY	1-Panel Square Top 3/4 View	6'8"	3'0"						AC-607SD4-TP	
		8'0"	3'0"						AC8-607SD4-TP	
	1-Panel Plank Square Top 3/4 View	6'8"	3'0"						AC-607SD4-TPPL	
	2-Panel Square Top 3/4 View	6'8"	3'0"						AC-607SD4-2TP	
	Full View	6'8"	3'0"							
	2-Panel Square Top 1/2 View	6'8"	3'0"						AC-684SD4-2TP	
	4-Panel Camber Top	6'8"	3'0"						AC-648SD4-TP	
MAHOGANY	Full View	6'8"	3'0"							
	2-Panel Square Top 1/2 View	6'8"	3'0"						AM-684SD4	
	2-Panel Square Top 3/4 View	6'8"	3'0"						AM-607SD4	
	4-Panel Camber Top	6'8"	3'0"						AM-648SD4	
	1-Panel Camber Top 3/4 View	6'8"	3'0"						AM-617SD4	
OAK	Full View	6'8"	3'0"							
	1-Panel Square Top 3/4 View	6'8"	3'0"						AO-607SD4	
	2-Panel Square Top 1/2 View	6'8"	3'0"							
	4-Panel Camber Top	6'8"	3'0"						AO-648SD4	
FIR	2-Panel Craftsman View No Dentil Shelf	6'8"	3'0"		AFC-814SD2		AFC-814SD3		AFC-814SD4	
	2-Panel Craftsman View with Dentil Shelf	6'8"	3'0"		AFC-814SD2		AFC-814SD3		AFC-814SD4	
KNOTTY ALDER	Full View	6'8"	3'0"							
	1-Panel Square Top 1/2 View	6'8"	3'0"						AK-684SD4	
		8'0"	3'0"						AK8-684SD4	
	1-Panel Camber Top 1/2 View	8'0"	3'0"						AK8-673SD4	

SDL										
6-Lite	Impact Rated	8-Lite	Impact Rated	9-Lite	Impact Rated	10-Lite	Impact Rated	12-Lite	Impact Rated	15-Lite	Impact Rated
AC-607SD6-RP		AC-607SD8-RP						AC-607SD12-RP			
AC7-607SD6-RP		AC7-607SD8-RP						AC7-607SD12-RP			
AC8-607SD6-RP		AC8-607SD8-RP				AC8-607SD10-RP				AC8-607SD15-RP	
AC-607SD6-RPPL		AC-607SD8-RPPL						AC-607SD12-RPPL			
AC8-607SD6-RPPL		AC8-607SD8-RPPL				AC8-607SD10-RPPL				AC8-607SD15-RPPL	
		AC-617SD8-RP									
		AC7-617SD8-RP									
		AC-617SD8-RPPL									
AC-607SD6-TP		AC-607SD8-TP						AC-607SD12-TP			
AC8-607SD6-TP		AC8-607SD8-TP				AC8-607SD10-TP				AC8-607SD15-TP	
AC-607SD6-TPPL		AC-607SD8-TPPL						AC-607SD12-TPPL			
AC-607SD6-2TP		AC-607SD8-2TP						AC-607SD12-2TP			
AC-686SD6-TP						AC-686SD10-TP				AC-686SD15-TP	
AC-684SD6-2TP				AC-684SD9-2TP							
AM-686SD6						AM-686SD10				AM-686SD15	
AM-684SD6				AM-684SD9							
AM-607SD6		AM-607SD8						AM-607SD12			
AM-686SD6						AM-686SD10				AM-686SD15	
AO-607SD6		AO-607SD8						AO-607SD12			
AO-684SD6				AO-684SD9							
AFC-814SD6											
AFC-814SD6											
AK-686SD6						AK-686SD10				AK-686SD15	
AK-684SD6				AK-684SD9							
AK8-684SD6		AK8-684SD8						AK8-684SD12			
		AK8-673SD8									

Impact-rated SDL designs do not use Low-E shadow bar glass
More sizes and options available via special order

JELD-WEN® INTERIOR AND EXTERIOR DOOR SLAB AND SYSTEM LIMITED WARRANTY

OUR WARRANTY TO YOU...

JELD-WEN® Products[1] are designed to create lasting value for your home. This warranty is effective for JELD-WEN products manufactured on or after **June 1, 2019** for use in the United States and Canada. Any previous warranties will continue to apply to door products manufactured by JELD-WEN prior to this date. For additional information, including care and maintenance information, refer to **www.jeld-wen.com** or **www.jeld-wen.ca**.

WHAT THIS WARRANTY COVERS

We warrant to the original owner[2] if your JELD-WEN Product exhibits a defect in material or workmanship within the time periods from the date of purchase as specified below, we will, at our option, repair, replace or refund the purchase price of the Product or component part. Skilled labor[3] (where deemed necessary by us) to repair or replace any component is provided for **one (1)** year from the date of purchase.

Owner-Occupied Single-Family Residence Limited Warranty

Door Slabs: Except as set forth below, we warrant our door slabs, including any glass inserts, miscellaneous hardware, and accessories provided and installed by us, as follows:

Door Slab	Coverage
Fiberglass Exterior Doors	As long as you own and occupy your residence
Steel Exterior Doors	Ten (10) years
Wood Exterior Doors	Five (5) years
Interior MDF Doors	Ten (10) years
All Other Interior Doors	Five (5) years

Factory Prefinish: We warrant the factory-applied prefinish on our doors against peeling, checking, or cracking for periods listed below. Should the factory prefinish be proven defective, we will at our option, replace or refinish the door or pay up to the credit indicated per opening to the current owner. (Note: this coverage applies to factory-applied finish coat options only; standard factory-applied primer is not a finish coat.)

Product	Coverage	Refinish Credit
Aurora® Fiberglass Doors	10 years	$350 per opening
Other Fiberglass and Steel Doors	10 years	$100 per opening
Custom Exterior Wood Doors	1 year	$250 per opening
Custom Interior Wood Doors	1 year	$150 per opening
All Other Doors	1 year	$100 per opening

Door Frames: We warrant our door frames for **one (1)** year from the date of purchase.

AuraLast® Protection for Door Slabs and Frames: Our AuraLast pine wood door slabs will be free from wood decay and/or termite damage for **twenty (20)** years from the date of initial purchase. Our AuraLast pine door frame components will be free from wood decay and/or termite damage **for as long as the original consumer owns the home** in which the AuraLast wood frames are originally installed. Warranty coverage outside Canada, the contiguous 48 states and Alaska is contingent upon approval from the JELD-WEN Customer Care Department. Please contact us.

Severe Weather® Glass: We warrant each Severe Weather glass unit for **ten (10)** years.

Retractable Screens: We warrant retractable roll screens for **five (5)** years.

Stress Cracks: Applies to sealed glass units installed in exterior doors. Laminated glass and special glazings are excluded. Coverage for **one (1)** year includes replacement glass and skilled labor[3] necessary to replace the glass. Stress cracks occur when, in the first year after manufacture, the glass develops a crack without sign of impact.

Commercial Limited Warranty (Other than Owner-Occupied Single-Family Residence)

All Door Slabs, Components, Prefinishes, and Options: Warranty coverage is the lesser of five (5) years from the date of purchase or the period indicated above for Owner-Occupied Single-Family Residences.

Transferability

This warranty is not transferable.

HOW TO GET ASSISTANCE

If you have a problem with your JELD-WEN Door, immediately upon discovery, contact the distributor or dealer from whom you purchased our product or contact us directly:

In the United States:

Mail: JELD-WEN Customer Care
Attn: Door Warranty Claims
P.O. Box 1329, Klamath Falls, OR 97601
Phone: 800-JELD-WEN (800-535-3936)
Fax: 800-436-5954
Email: CustomerServiceAgents@jeld-wen.com
Web: www.jeld-wen.com/contact-us

In Eastern Canada:

Mail: JELD-WEN Service Department
90, rue Industrielle
Saint-Appollinaire, Quebec, Canada GOS 2EO
Phone: 800-463-1930
Fax: 888-998-1599

In Western Canada:

Mail: JELD-WEN Service Department
550 Munroe Avenue
Winnipeg, Manitoba, Canada R2K 4H3
Phone: 888-945-5627
204-668-8230
Fax: 204-663-1072
Email: wpgservice@jeld-wen.com

We can respond quickly and efficiently if you provide the following: a) date and location of purchase, or product identification from the tag on the top edge of the slab, b) how to contact you, c) the address where the product can be inspected, and d) a description of the apparent problem and the product (photographs are helpful).

What We Will Do

Upon receiving your notification, we will send out an acknowledgment within three business days to the contact, which you have provided. We will investigate your claim and will begin to take appropriate action within 30 days after receipt of notification. If your warranty claim is denied, we may charge an inspection fee for an onsite inspection that is required or requested by you.

If your claim is approved, and we choose to repair or replace the product or a component of the product, the replacement product/component will be provided in the same specification as the original product or its nearest equivalent current product. Replacement products, components and services are warranted for the balance of the original product or service warranty, or 90 days, whichever is longer.

If the claimed nonconformity is warp of a door slab, we may defer repairing or replacing the door slab for a period up to 12 months from the date of claim. It is not uncommon for a temporary warp condition to occur as the door slab adjusts to local humidity and temperature conditions. This deferral will not be counted against the warranty period.

Continued on next page

WHAT THIS WARRANTY DOES NOT COVER

JELD-WEN manufactures and sells both individual door slabs and complete door systems. This warranty does not cover parts or components (e.g., locksets, handles, etc.) not sold by JELD-WEN to the original owner. See your distributor or dealer regarding the warranty on the entire door system and/or these other components.

JELD-WEN is not liable for damage, product failure or poor product performance due to:

- Normal wear and tear, including normal wear and tear of weatherstrip; and natural weathering of surfaces. Variations in the color or texture of wood or finish; surface cracks that are less than 1/32" in width and/ or 2" in length; for knotty alder and juniper: surface checks that are less than 1/8" in width and/or 5" in length, and knot placement, quantity, or size.
- Normal wear and tear to hardware and naturally occurring changes to hardware finishes (e.g., corrosion or tarnishing).
- Misuse or abuse; failure to follow the care and maintenance instructions.
- Alteration or modification of the Product (e.g. customer applied peepholes, mail slots, security systems).
- Any cause beyond our reasonable control (e.g. fire, flood, earthquake, other acts of nature, and acts of third parties outside of our control).
- Failure to provide an adequate overhang for exterior doors; damage caused by extreme temperature buildup where storm doors are present. For general guidelines, see our "Appropriate Protection for Exterior Doors" in our product literature or at www.jeld-wen.com/resources; for specific information pertaining to your structure, consult your contractor or other building professional.
- Improper installation not in conformance with JELDWEN installation instructions (note: see www.jeld-wen.com for current installation instructions); operational problems and problems related to water and/or air infiltration/leaking as a result of improper installation or flaws in building design or construction.
- Installation into a condition that exceeds product design standards and/or certified performance specifications and/or is not in compliance with building codes.
- Improper field finishing of all surfaces (front and back) and edges (top, bottom, and sides) of the door slab and frame (See our Finishing Instructions at www.jeld-wen.com/resources); variation or unsatisfactory results in sheen or texture resulting from the field application of paint or any other finishing material.
- Bow or misalignment in the frame or jamb in which the door slab is hung (if such is purchased from JELD-WEN unmachined and not prehung).
- Wood decay for wood components other than of AuraLast pine; and wood decay for any wood components (including pine) that come in direct contact with soil. Note: superficial mold/mildew does not indicate wood decay.
- Structural integrity issues or other problems caused by improper field fitting of the hardware, improper sizing of the door slab, or other assembly problems.
- Hardware, accessories or inserts that are not provided by us.
- Condensation or damage as a result of condensation (Note: unless due to insulating glass failure, most condensation problems are related to excessive humidity levels in a structure; contact a heating/air conditioning specialist for help).

JELD-WEN is also not liable for:

- Warp for any 3'6" wide by 8' 0" high by 1 3/4", or smaller door slab, which does not exceed 1/4" in the plane of the door slab itself; door slabs wider and/or higher are not guaranteed for warp.
- Slight expansion or contraction due to varying environmental conditions; slab movement (shrinkage or swelling) of 1/4" or less due to temperature and humidity, consult our Care & Maintenance documents on how to work with this natural movement.
- Screen damage due to normal wear and tear, misuse, abuse, or insect or animal activity.
- Discoloration or rusting of decorative metal accent options, such as grilles, clavos, straps, etc.; discoloration of wood sills provided by us.
- Slight imperfections or wavy distortions in the glass that don't impair structural integrity. Note: wavy distortions in the glass (e.g. related to laminate interlayer or heat strengthening of glass) are not considered a defect. Slight color variations in glass are not considered a defect.
- Labor and materials for repainting or refinishing activities or the removal or disposal of defective product(s); labor exceeding the time periods specified above.
- Incidental or consequential damage. Some states/provinces do not allow the exclusion or limitation of incidental or consequential damages, so this may not apply to you.

Important Legal Information --
Please read this carefully. It affects your rights.

This Limited Warranty document sets forth our maximum liability for our products. We shall not be liable for special, indirect, consequential, or incidental damages. Your sole and exclusive remedy with respect to any and all losses or damages resulting from any cause whatsoever shall be as specified above. We make no other warranty or guarantee, either express or implied, including implied warranties of merchantability and fitness for a particular purpose to the original purchaser or to any subsequent user of the Product, except as expressly contained herein. In the event state or provincial law precludes exclusion or limitation of implied warranties, the duration of any such warranties shall be no longer than, and the time and manner of presenting any claim thereon shall be the same as, that provided in the express warranty stated herein. This Limited Warranty document gives you specific legal rights, and you may have other rights that vary from state/province to state/province.

Any dispute, controversy or claim arising out of or relating to this warranty, any alleged breach thereof, or the use or sale of the products to which this warranty applies shall be resolved by mandatory and binding arbitration administered by the American Arbitration Association in accordance with its commercial arbitration rules. Any ensuing arbitration will be venued in Charlotte, North Carolina. Original purchaser agrees that they may assert claims against JELD-WEN in their individual capacity only, and not as a plaintiff or class member in any purported class action proceeding. This warranty shall be interpreted in accordance with the laws of North Carolina (excluding North Carolina's conflict of laws principles). This warranty shall be interpreted in accordance with the laws of Oregon (excluding Oregon's conflict of laws principles). If any provision of this warranty is deemed illegal or unenforceable in a judicial proceeding, that provision shall be severed and excluded, and the remainder of this warranty shall continue in force. Rejection of these dispute resolution provisions must be sent to JELD-WEN at the address provided herein within thirty (30) days of original purchaser's receipt of the Products to which this warranty applies.

No distributor, dealer or representative of JELD-WEN has the authority to change, modify or expand this warranty. The original purchaser of this Product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the Product is installed.

[1] "JELD-WEN Products" shall refer to interior and exterior door slabs and systems marketed under the JELD-WEN brand name for use in the United States and Canada. See our separate Export Warranty for applicable coverage on products used outside the United States and Canada.

[2] This warranty extends to the original owner (original owner means the contractor/dealer/distributor/purchaser and the initial owner of the structure where the product is initially installed) and is not transferable. The original purchaser of this product acknowledges that they have read this warranty, understand it and are bound by its terms and agrees to provide this warranty to the original owner of the structure into which the product is installed. Should state or provincial law preclude no transferability, then the warranty period is effective as applicable up to **five (5)** years from the date of initial purchase for door slabs and systems and **one (1)** year from the date of manufacture for the factory prefinish.

[3] "Skilled labor" refers to tasks where specialized technical knowledge, experience, methods or tools are required to properly identify, diagnose and/or correct product-related problems.

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JELD-WEN WINDOWS & DOORS

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