# 1600 Series Sliding Glass Door



# Bring the outdoors in

MI's 1600 Series sliding glass door is the ideal solution to help blend interior and exterior living spaces. Available with configurations up to eighteen feet wide, this door is the perfect solution to create an expansive opening that seamlessly brings the outside in for any project.

Complete with advanced engineering details, the 1600 Series door is built for smooth operation, energy efficiency, and durability for years to come. Available with customizable design options such as woodgrain interiors, multiple exterior colors, hardware finishes, and blinds-between-the-glass, this product is sure to add a wow factor to any home.

*Effortlessly combine indoor and outdoor living spaces* 





## Features & Benefits

- Multi-chamber mainframe design for superior strength and energy-efficiency
- Warm-edge spacer system improves seal performance of insulated glass unit
- Dual-or triple-pane tempered glass with argon gas enhancement maximizes energy efficiency
- Interlock at meeting rail helps reduce air infiltration
- Heavy-duty nylon wheels, saddle sill, and aluminum track result in smooth operation
- Raised rail protects wheels and track from debris



# Configurations

Our 1600 Series Door is available in set-up (1615), knock-down (1617), and multi-slide (1618) configurations, allowing you to choose the 2-, 3-, 4-, or 6-panel design that best fits your space.

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### Customizable options



# Colors

Our wide array of color options allow homeowners and designers to express their unique sense of style and enhance curb appeal. Advanced technology allows energy-efficient and low maintenance vinyl products to also offer design options that previously were only available with wood or aluminum materials. Our options allow you to experience the multiple benefits of windows and doors without sacrificing style.



#### WOODGRAIN LAMINATES





Black<sup>†</sup> Cocoal Forest Green Bronze

\* Silver exterior available with white interior only <sup>+</sup> Black exterior available with white or black interior only \* Black interior available with black exterior only 1618 Multi-slide door available with white or black interior only

# Hardware

Standard handles match the interior and exterior frame color of your door. Our handles can be upgraded to several additional finishes to achieve your preferred style. Products with a painted exterior come standard with a brushed chrome handle on the interior and exterior, while products with a black painted interior and exterior come standard with black nickel handles. The 1600 Series Sliding Glass Door is available with exterior key lock, interior foot lock, and interior security bar for added convenience, security, and peace of mind.



### ADDITIONAL FEATURES







Exterior Key Lock<sup>\*</sup>

Black\*

Foot Lock

Security Bar

# Grids

Grids between-the-glass are offered in various widths of flat and sculptured profiles. They match the color of your door frame and are available in standard and custom patterns to achieve nearly any desired look.



\* Black handle available on exterior with white interior handle only † Exterior key lock available with all handle finishes except clay

### Blinds-Between-the-Glass:

The unique Blinds-Between-the-Glass option offers a quality solution for sliding glass door treatments. Engineered for ease of use, the internal design makes raising and lowering the blinds simple and intuitive. The blinds are sealed between the insulated glass unit, offering a longer service life than standard blinds while eliminating the need for dusting.

Blinds-Between-the-Glass let you control exactly how much light you want without the need for bulky window treatments. Controlling the light also means you are controlling solar heat gain and damaging UV rays that can fade fabrics and floors in your home.

#### **Performance Features**

- Tempered, energy-efficient, dualpane glass
- Non-fading aluminum slats
- No dusting and hassle-free glass cleaning
- Allows for smooth, simple, and uninterrupted panel operation
- Complete light and privacy control
- No dangling cords
- Child and pet safe
- Light control and privacy
- Safe and convenient



Available on 5/0 x 6/8, 6/0 x 6/8, 9/0 x 6/8, 10/0 x 6/8, and 12/0 x 6/8 size doors only; available in white only.



## Repels in the harshest conditions

Designed to protect your home from the devastation caused by severe storms, our StormArmor impact-resistant door package helps keep wind, debris, and most water out of your home without the need for secondary shutters or plywood. StormArmor-enhanced products are tested for use in hurricane-prone states including most regions in Florida—where stringent codes require high levels of performance. These products have passed tests at an AAMA-certified testing lab, standing up to rigid requirements for impact-resistance. After being struck by an eight-foot long, nine pound 2x4 at close proximity, the weather barrier remained in place with no breaches. With StormArmor, you get high-performance protection that doesn't sacrifice style.



Available on XO, OX, XOO, and OOX configurations only.



We offer a complete series of windows to accompany our 1600 Series Door. In addition to our most popular 1650 double-hung and 1620 single-hung options, our replacement series consists of a single-slider, double-slider, casement, awning, basement, picture, architectural shape, and bay and bow windows. All of these products feature welded, multi-chambered vinyl frame and sash for superior strength and energy-efficiency. Dual-pane insulated glass with a warm-edge spacer system enhances each product's energy efficiency and improves seal performance.

### 1620 SINGLE-HUNG



### 1630 SINGLE-SLIDER



### 1675 CASEMENT



### 1650 DOUBLE-HUNG



### 1685 DOUBLE-SLIDER



### 1665 AWNING





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